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CABLE: "DAEWOOELEC"

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**S/M NO. :**

# Service Manual

## Microwave Oven

Model: KOC-24ES

### ✓ Caution

: In this Manual, some parts can be changed for improving, their performance without notice in the parts list. So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center (<http://svc.dwe.co.kr>).

# **PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY**

- (a) Do not operate or allow the oven to be operated with the door open.
- (b) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs if necessary: (1) Interlock operation, (2) Proper door closing, (3) Seal and sealing surfaces (arcing, wear, and other damage), (4) Damage to or loosening of hinges and latches (5) Evidence of dropping or abuse.
- (c) Before turning on power to the microwave oven for any service test or inspection within the microwave generating compartments, check the magnetron, wave guide or transmission line, and cavity for proper alignment, integrity, and connections.
- (d) Any defective or misadjusted components in the interlock, monitor, door seal and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.

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# 1. SAFETY AND PRECAUTIONS

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## 1. FOR SAFE OPERATION

Damage that allows the microwave energy (that cooks or heats the food) to escape will result in poor cooking and may cause serious bodily injury to the operator.

IF ANY OF THE FOLLOWING CONDITIONS EXIST, OPERATOR MUST NOT USE THE APPLIANCE.

(Only a trained service personnel should make repairs.)

- (1) A broken door hinge.
- (2) A broken door viewing screen.
- (3) A broken front panel, oven cavity.
- (4) A loosened door lock.
- (5) A broken door lock.

The door gasket plate and oven cavity surface should be kept clean.

No grease, soil or spatter should be allowed to build up on these surfaces or inside the oven.

DO NOT ATTEMPT TO OPERATE THIS APPLIANCE WITH THE DOOR OPEN.

The microwave oven has concealed switches to make sure the power is turned off when the door is opened.

Do not attempt to defeat them.

DO NOT ATTEMPT TO SERVICE THIS APPLIANCE UNTIL YOU HAVE READ THIS SERVICE MANUAL.

## 2. FOR SAFE SERVICE PROCEDURES.

1. If the oven is operative prior to servicing, a microwave emission check should be performed prior to servicing the oven.
2. If any certified oven unit is found to servicing, a microwave emission check should be performed prior to servicing the oven.
  - (1) inform the manufacturer, importer or assembler,
  - (2) repair the unit at no cost to the owner,
  - (3) attempt to ascertain the cause of the excessive leakage,
  - (4) tell the owner of the unit not to use the unit until the oven has been brought into compliance.
3. If the oven operates with the door open, the service person should tell the user not to operate the oven and contact the manufacturer immediately.

## IMPORTANT

The wire in this mains lead coloured in accordance with the following code.

|                  |           |
|------------------|-----------|
| Green-and-yellow | : Earth   |
| Blue             | : Neutral |
| Brown            | : Live    |

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

The wire which is coloured green-and-yellow must be connected to the terminal in the plug which is marked with the letter E , earth symbol or coloured green-and-yellow.

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

**NOTE :** This oven is designed for counter-top use only.

## 2. SPECIFICATIONS

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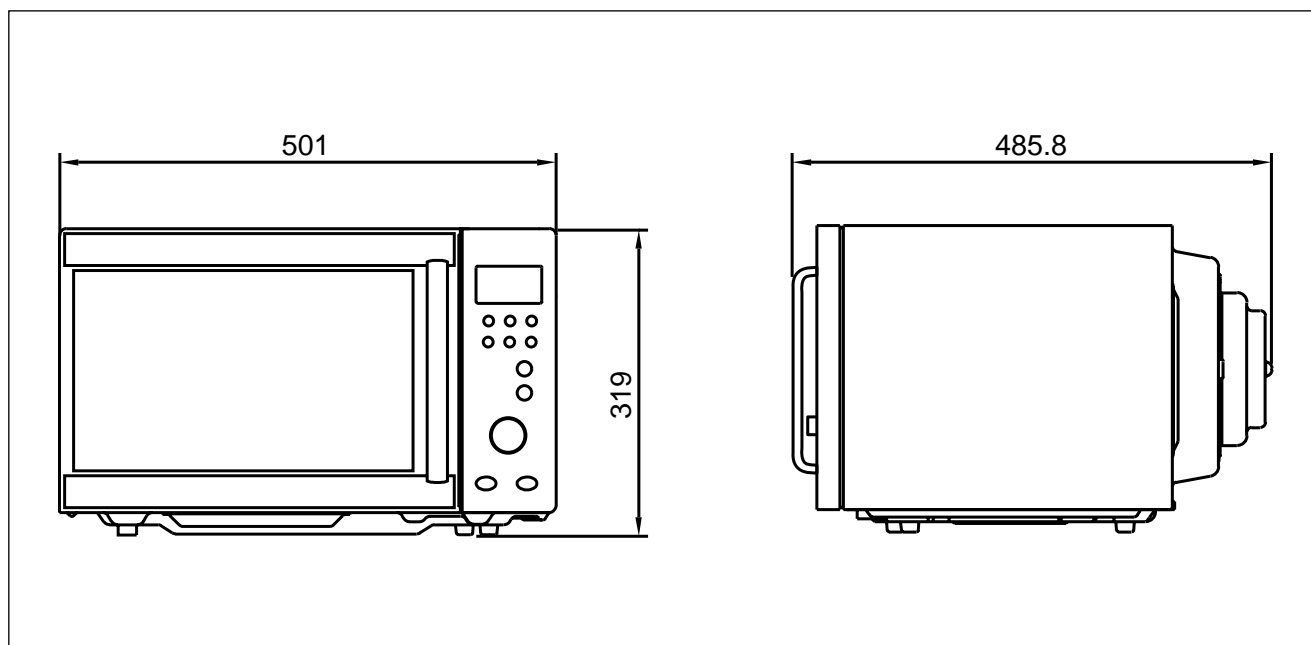
|                                |             |  |
|--------------------------------|-------------|--|
| MODEL                          |             | KOC-8H5T7S                                   |
| POWER SUPPLY                   |             | 230V~50Hz, SINGLE PHASE WITH EARTHING        |
| POWER<br>CONSUMPTION           | MICROWAVE   | 1400W  |
|                                | GRILL       | 850W   |
|                                | CONVECTION  | 1850W  |
|                                | COMBINATION | 2500W  |
| MICROWAVE ENERGY OUTPUT        |             | 900W (IEC 705)                               |
| MICROWAVE FREQUENCY            |             | 2450MHz                                      |
| OUTSIDE DIMENSIONS (W X H X D) |             | 501X485.8X319mm(19.7X19.1X12.6 in.)          |
| CAVITY DIMENSIONS (W X H X D)  |             | 310X320X229mm(12.2X12.6X9 in.)               |
| NET WEIGHT                     |             | Approx. 18Kg (39.6 lbs.)                     |
| TIMER                          |             | 60 minutes                                   |
| FUNCTION SELECTIONS            |             | Microwave / Grill / Convection / Combination |
| POWER SELECTIONS               |             | 10 LEVELS                                    |
| CAVITY VOLUME                  |             | 0.83 Cu. Ft                                  |

\* SPECIFICATION ARE SUBJECT TO CHANGE WITHOUT NOTICE.

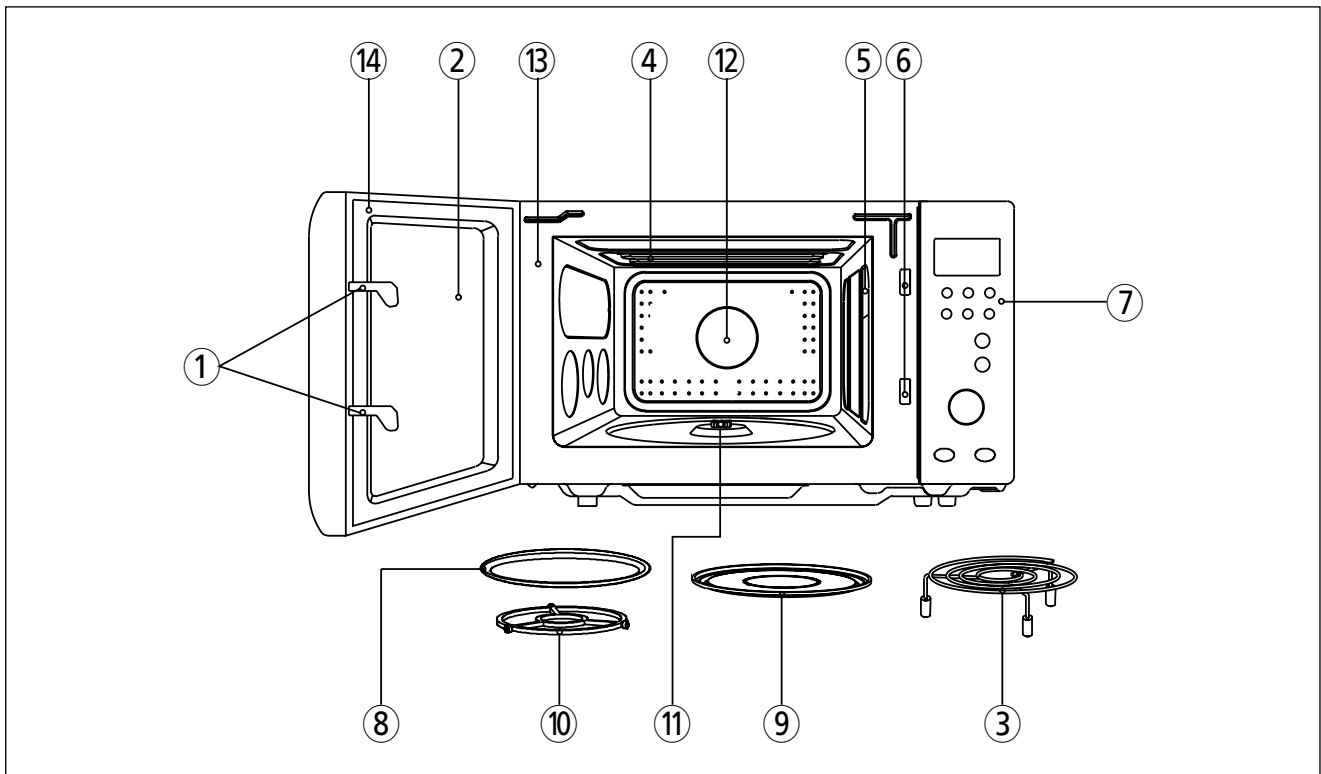
### 3. *EXTERNAL VIEW*

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#### 1. OUTER DIMENSION



## 2. FEATURE DIAGRAM



### 1. DOOR HOOK

When the door is closed, it will automatically lock shut. If door is opened while oven is operating, the magnetron will immediately stop operating.

### 2.DOOR VIEWING SCREEN

Allows viewing of food. The screen is designed so that light can pass through, but not the microwave.

### 3. METAL RACK

### 4. TOP HEATER

Turns on when convection, grill and combi cooking is selected.

### 5. OVEN LAMP

Automatically turns on during oven operating.

### 6. SAFETY INTERLOCK SYSTEM

### 7. CONTROL PANEL

### 8. Glass Turntable

Turntable Center the tray on the roller guide when using the microwave features. Place food or microwave-safe cookware directly on the glass turntable.

**\* NOTE : Glass Turntable is attached to the right cushion.**

### 9. Metal Tray

Put food or appropriate cookware directly on the metal tray and place on the glass turntable and then place on the roller guide when using convection cooking, combination cooking, auto cooking or grill cooking.

### 10. ROLLER GUIDE

This must always be used for cooking together with the turntable tray.

### 11. COUPLER

This fits over the shaft in the center of the ovens cavity floor. This is to remain in the oven for all cooking.

### 12. CONVECTION OUTLET & FAN

### 13. OVEN FRONT PLATE

### 14. DOOR SEAL

Door seal maintains the microwave energy within the oven cavity and prevents microwave leakage.

## 4. INSTALLATION

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### 1. Steady, flat location

This microwave oven should be set on a steady, flat surface.  
This microwave oven is designed for counter top use only.

### 2. Leave space behind and side

All air vents should be kept a clearance. If all vents are covered during operation, the oven may overheat and, eventually, cause failure.

### 3. Away from Radio and TV sets

Poor television reception and radio interference may result if the oven is located close to a TV, Radio, antenna or feeder and so on.  
Position the oven as far from them as possible.

### 4. Away from heating appliances and water taps

Keep the oven away from hot air, steam or splash when choosing a place to position it, or the insulation might be adversely affected and breakdowns occur.

### 5. Power supply

- Check your local power source. This microwave oven requires a current of approximately 11 amperes, 230V, 50Hz.
- Power supply cord is about 1.0 meters long.
- The voltage used must be the same as specified on this oven. Using a higher voltage may result in a fire or other accident causing oven damage. Using low voltage will cause slow cooking. We are not responsible for damage resulting from use of this oven with a voltage of ampere fuse other than those specified.
- This appliance is supplied with cable of special type, which, if damaged, must be repaired with cable of same type.
- Such a cable can be purchased from DAEWOO and must be installed by a Qualified Person.

### 6. Examine the oven after unpacking for any damage such as:

A misaligned door, broken door or a dent in cavity.  
If any of the above are visible, DO NOT INSTALL, and notify dealer immediately.

### 7. Do not operate the oven if it is colder than room temperature.

## EARTHING INSTRUCTIONS

---

This appliance must be earthed. In the event of an electrical short circuit, earthing reduces the risk of the electric shock by providing an escape wire for the electric current. This appliance is equipped with a cord having a earthing wire with a earthing plug. The plug must be plugged into an outlet that is properly installed and earthed.

### WARNING

Improper use of the earthing plug can result in a risk of electric shock.

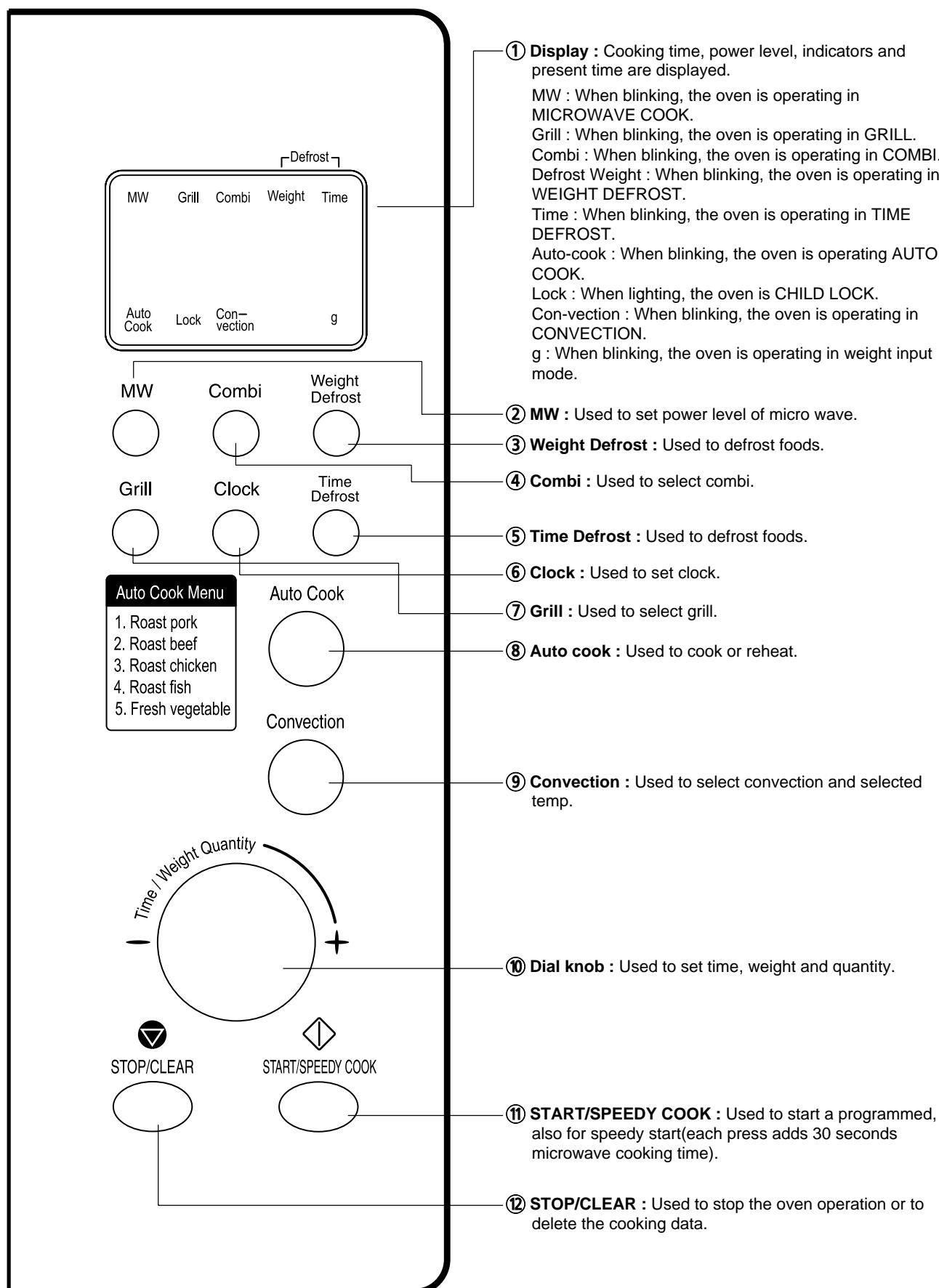
Consult a qualified electrician or serviceman if the earthing instructions are not completely understood, or if doubt exists as to whether the appliance is properly earthed, and either:

If it is necessary to use an extension cord, use only a 3-wire extension cord that has a 3-blade earthing plug, and a 3-slot receptacle that will accept the plug on the appliance.

The marked rating of the extension cord should be equal to or greater than the electrical rating of the appliance, or Do not use an extension cord.



## 5. CONTROL PANEL



## 6. DISASSEMBLY AND ASSEMBLY

### - Cautions to be observed when trouble shooting.

Unlike many other appliances, the microwave oven is high-voltage, high-current equipment. It is completely safe during normal operation. However, carelessness in servicing the oven can result in an electric shock or possible danger from a short circuit. You are asked to observe the following precautions carefully.

1. Always remove the power plug from the outlet before servicing.
2. Use an insulated screwdriver and wear rubber gloves when servicing the high voltage side.
3. Discharge the high voltage capacitor before touching any oven components or wiring.

(1) Check the grounding.

Do not operate on a two-wire extension cord.

The microwave oven is designed to be used while grounded.

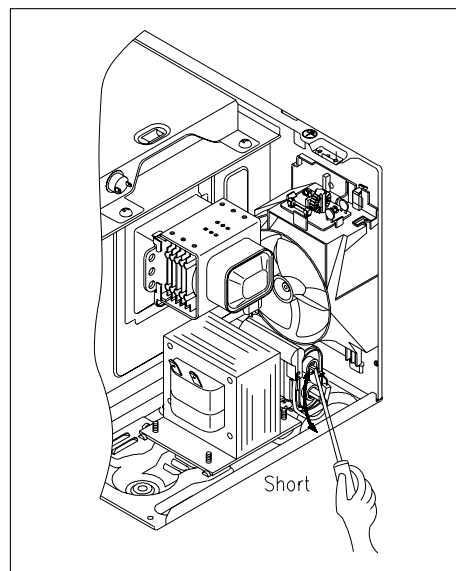
It is imperative, therefore, to make sure it is grounded properly before beginning repair work.

(2) Warning about the electric charge in the high voltage capacitor.

For about 30 seconds after the operation has stopped, electric charge remains in the high voltage capacitor.

When replacing or checking parts, short between oven chassis and the negative high terminal of the high voltage capacitor by using a properly insulated screwdriver to discharge.

4. When the fuse is blown out due to the operation of the monitor switch; replace primary interlock switch, secondary interlock switch and interlock monitor switch.
5. After repair or replacement of parts, make sure that the screws are properly tightened, and all electrical connections are tightened.
6. Do not operate without cabinet.

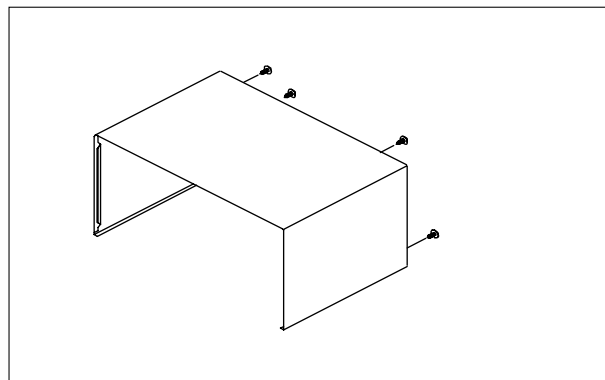


**CAUTION** : Service personnel should remove their watches whenever working close to or replacing the magnetron.

**WARNING** : When servicing the appliance, take care when touching or replacing high potential parts because of electrical shock or exposing microwave. These parts are as follows - HV Transformer, Magnetron, HV Capacitor, HV Diode.

## 1. To remove cabinet

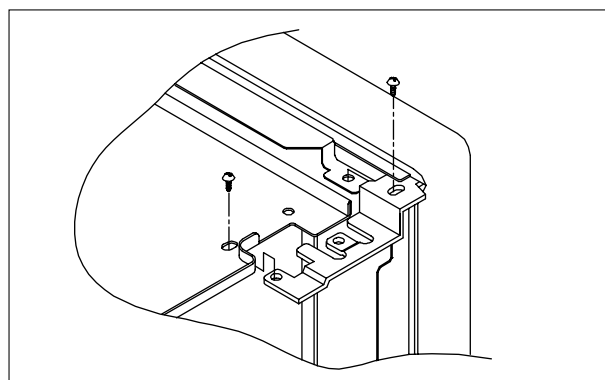
- 1) Remove four screws on cabinet back.
- 2) Push the cabinet backward.



## 2. To remove door assembly

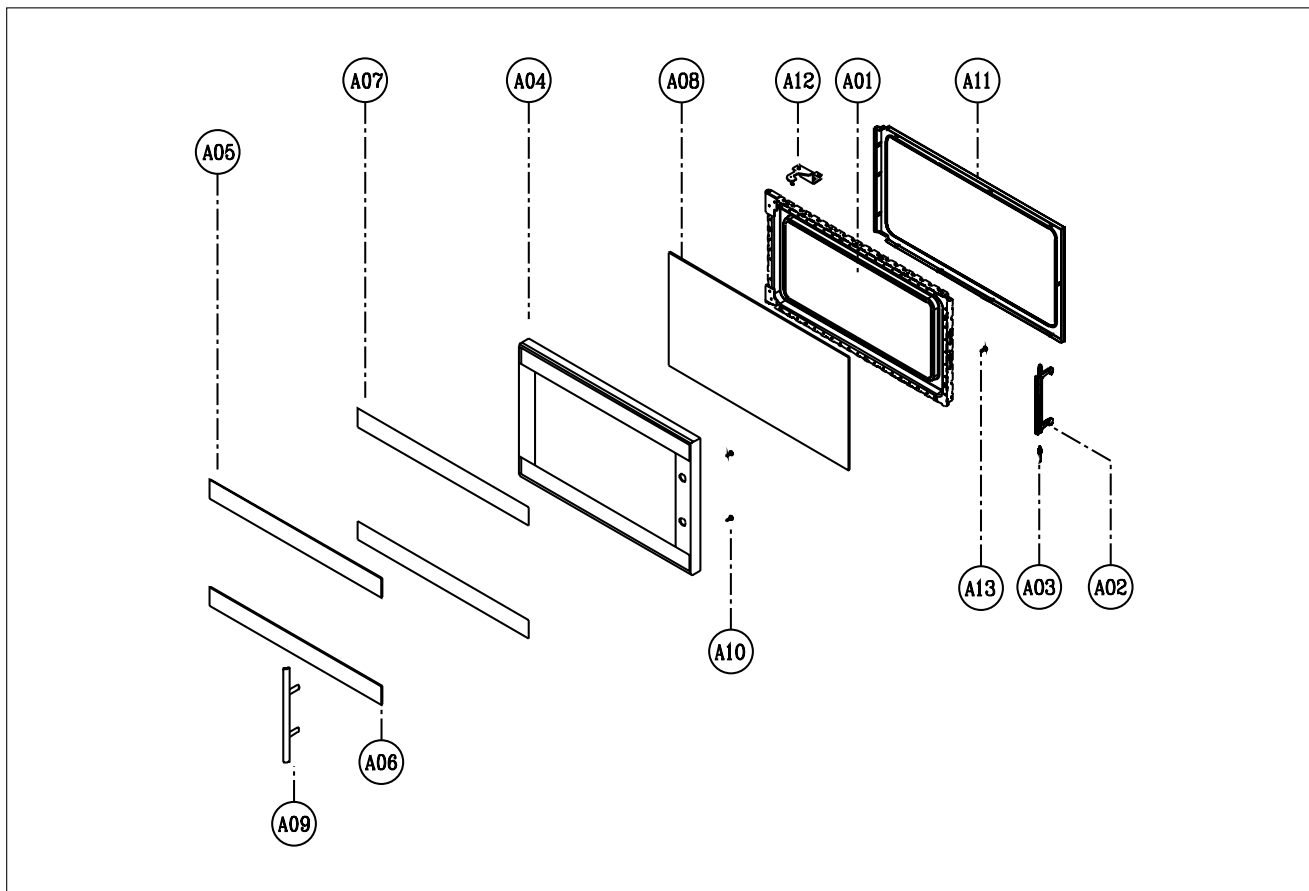
- 1) Remove two screws which secure the stopper hinge top.
- 2) Remove the door assembly from top plate of cavity.
- 3) Reverse the above for assembly.

**NOTE:** After replacing the door assembly, perform a check of correct alignment with the hinge and cavity front plate.



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### 3. To remove door parts.

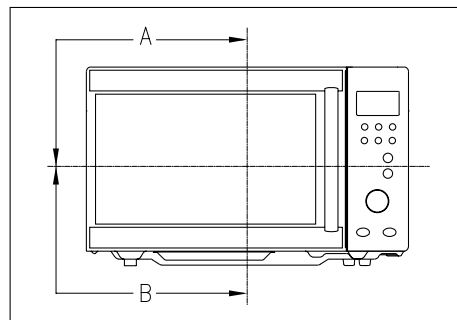


| REF NO. | PART CODE  | PART NAME           | DESCRIPTION           | Q'TY | REMARK |
|---------|------------|---------------------|-----------------------|------|--------|
| A01     | 3516601400 | DOOR-PLATE          | SBHG-1A T0.7          | 1    |        |
| A02     | 3513101310 | HOOK                | POM                   | 1    |        |
| A03     | 3515101310 | SPRING HOOK         | HSW-3                 | 1    |        |
| A04     | 3512203590 | FRAME DOOR          | ABS XR-401 H-2938     | 1    |        |
| A05     | 3511604200 | DECORAOTR DOOR *T   | STS430 T0.6 HAIR LINE | 1    |        |
| A06     | 3511604300 | DECORAOTR DOOR *U   | STS430 T0.6 HAIR LINE | 1    |        |
| A07     | 2TE16A36CL | TAPE DOUBLE         | 0.16TX36X50M SI-161   | 2    |        |
| A08     | 3517004580 | BARRIER-SCREEN *O   | TEMP GLASS T3.2       | 1    |        |
| A09     | 3512603700 | HANDLE DOOR         | S45C                  | 1    |        |
| A10     | 7001503311 | SCREW MACHINE       | PAN 5X33 MFZN         | 2    |        |
| A11     | 3512301310 | GASKET DOOR         | PP                    | 1    |        |
| A12     | 3515203600 | STOPPER HINGE *T AS | KOC-970T1S            | 1    |        |
| A13     | 7121400611 | SCREW TAPPING       | T2S PAN 4X6 MFZN      | 1    |        |

- (1) Remove the gasket door from door plate.
- (2) Remove screws from door plate.
- (3) Remove the door frame from door plate.
- (4) Remove screws from door frame.
- (5) Remove the handle from door frame.
- (6) Remove the decorator door from door frame.
- (7) Remove the stopper hinge top from door plate.
- (8) Remove the spring and the hook.
- (9) Remove barrier screen outer from door frame.
- (10) Reverse the above steps for reassembly.

#### 4. Method to reduce the gap between the door seal and the oven front surface.

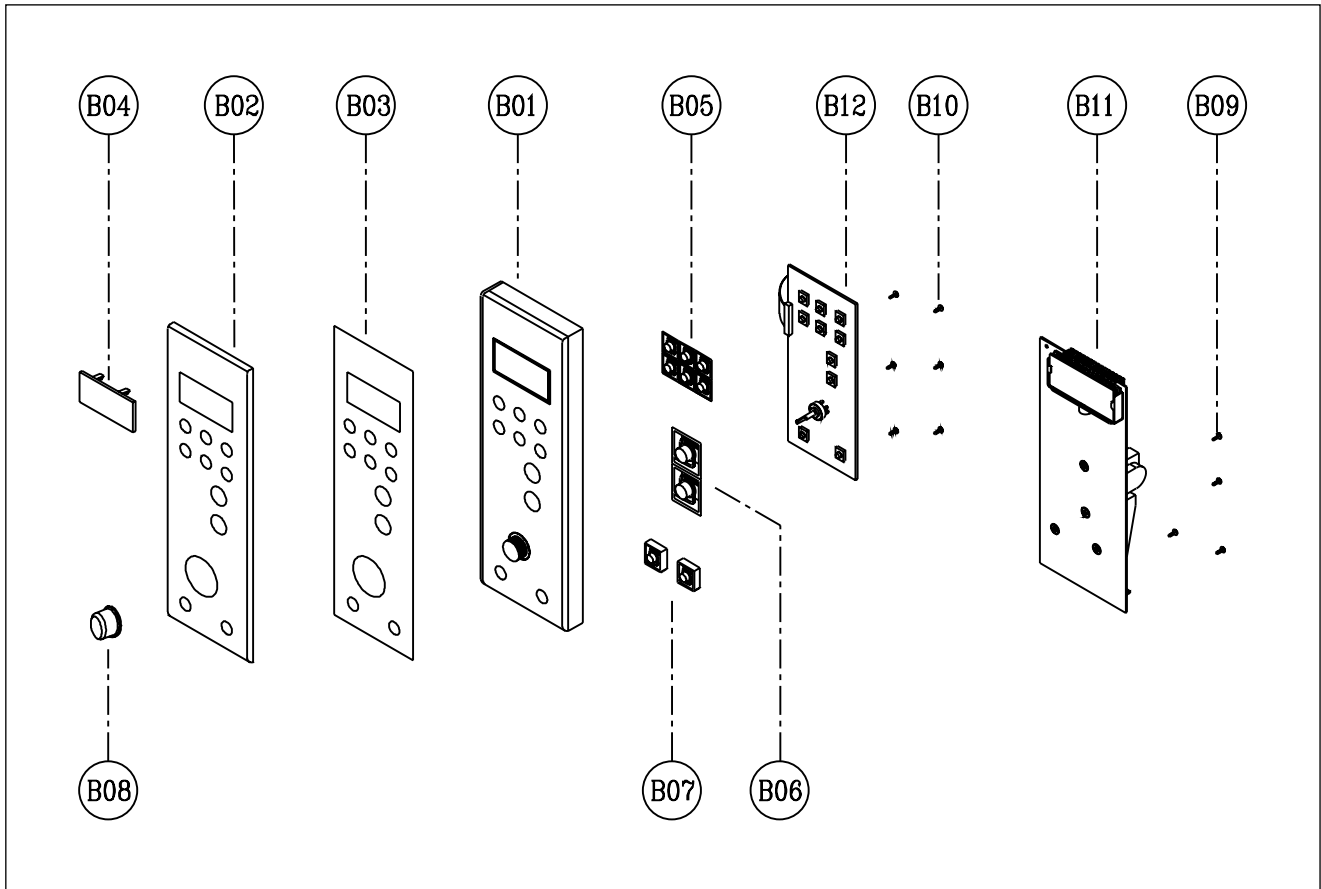
- (1) To reduce gap located on part 'A'.
  - Loosen two screws on stopper hinge top, and then push the door to contact the door seal to oven front surface.
  - Tighten two screws.
- (2) To reduce gap located on part 'B'.
  - Loosen two screws on stopper hinge under, and then push the door to contact the door seal to oven front surface.
  - Tighten two screws.



**NOTE :** A small gap may be acceptable if the microwave leakage does not exceed 4mW/cm<sup>2</sup>.

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## 5. To remove control panel parts.

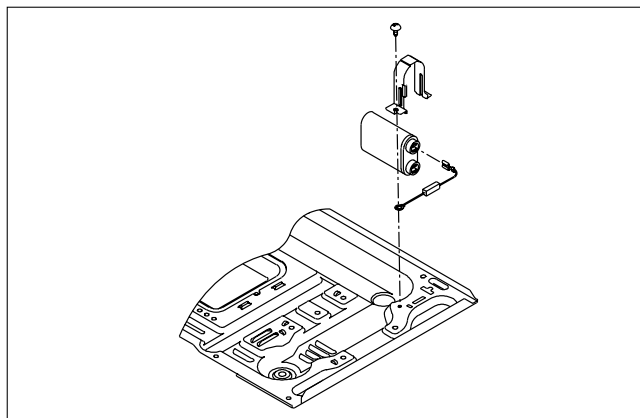


| REF NO. | PART CODE  | PART NAME           | DESCRIPTION              | Q'TY | REMARK |
|---------|------------|---------------------|--------------------------|------|--------|
| B01     | 3516734510 | CONTROL-PANEL       | ABS SG-0760D SG-175      | 1    |        |
| B02     | 3511602520 | DECORATOR C-PANEL   | STS 430 T0.6 HAIR-LINE   | 1    |        |
| B03     | 3516004200 | SPECIAL DOUBLE TAPE | ACRYL 5000NW T0.15       | 1    |        |
| B04     | 3515501310 | WINDOW DISPLAY      | PMMA                     | 1    |        |
| B05     | 3516905120 | BUTTON FUNCTION-A   | ABS SG-0760D SG-175 COAT | 1    |        |
| B06     | 3516907200 | BUTTON FUNCTION-B   | ABS SG-0760D SG-175 COAT | 1    |        |
| B07     | 3516906320 | BUTTON FUNCTION-C   | ABS SG-0760D SG-175 COAT | 2    |        |
| B08     | 3513408200 | KNOB VOLUME         | ABS SG-175 SG-0760D      | 1    |        |
| B09     | 7121401611 | SCREW TAPPING       | T2S TRS 4X16 MFZN        | 4    |        |
| B10     | 7621301011 | SCREW TAPPING       | T2 PAN 3X10 PW MFZN      | 6    |        |
| B11     | PKMPMSGE00 | MAIN PCB ASSEMBLY   | KOC-8H5T7S               | 1    |        |
| B12     | PKBPMSGE00 | SUB PCB ASSEMBLY    | KOC-8H5T7S               | 1    |        |

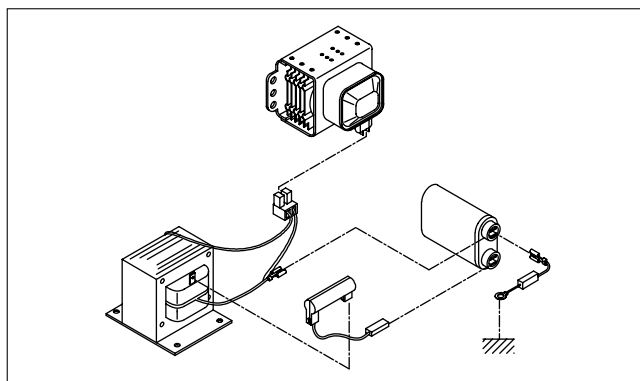
- (1) Remove the screw which secure the control panel, push up two snap fits and draw forward the control panel assembly.
- (2) Remove four screws(B09) which secure the PCB Main ASS°ØY.
- (3) Pull out the Main PCB assembly(B11).
- (4) Remove six screws(B10) which secure the PCB Sub ASS°ØY.
- (5) Pull out the Sub PCB assembly(B12).
- (6) Pull out the Knob volume(B08) from the Sub PCB assembly.
- (7) Pull out ten buttons from the control panel.
- (8) Pull out Decorator control panel(B01) from the control panel.
- (9) Pull out Window display(B04) from the control panel.
- (10)Reverse the above steps for reassembly.

## 6. To remove high voltage capacitor.

- 1) Remove a screw which secure the grounding ring terminal of the H.V. diode and the capacitor holder.
- 2) Remove the H.V. diode from the capacitor holder.
- 3) Reverse the above steps for reassembly.

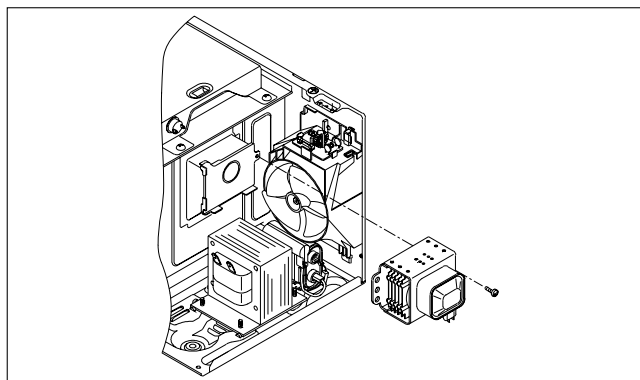


## ◆ High voltage circuit wiring

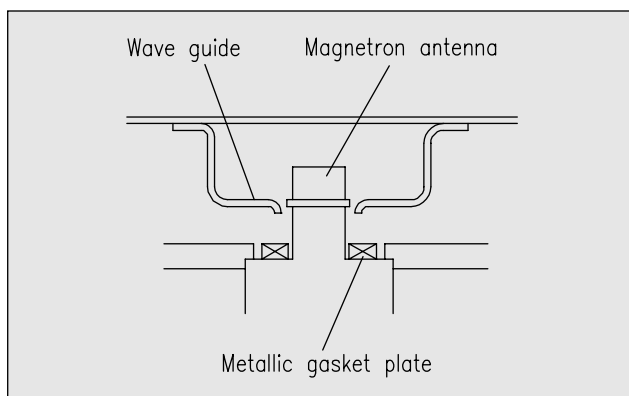
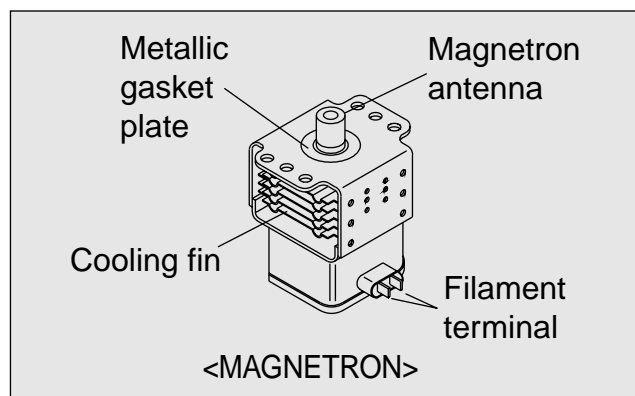


## 7. To remove magnetron.

- 1) Remove a screw which secure the magnetron.
- 2) Remove the magnetron.
- 3) Reverse the above steps for reassembly.

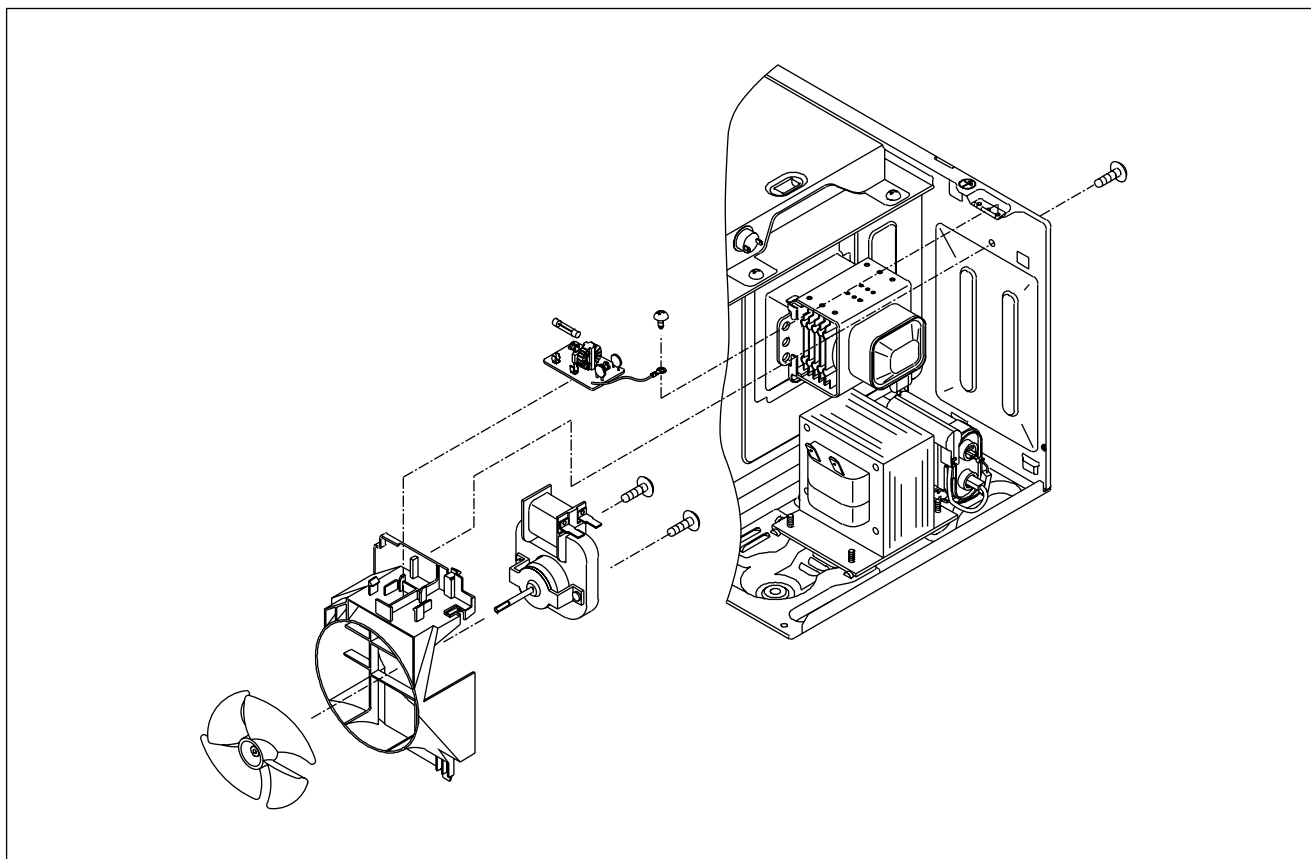


**CAUTION :** Never install the magnetron without the metallic gasket plate which is packed with each magnetron to prevent microwave leakage. Whenever repair work is carried out on magnetron, check the microwave leakage. It shall not exceed  $4\text{mW}/\text{cm}^2$  for a fully assembled oven with door normally closed.



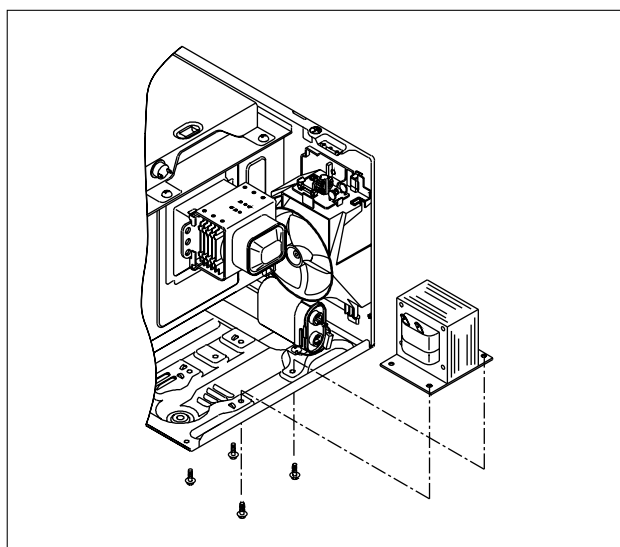
## 8. To remove wind guide assembly.

- 1) Remove a screw for earthing.
- 2) Remove the noise filter from the wind guide.
- 3) Remove a screw which secure the wind guide assembly.
- 4) Draw forward the wind guide assembly.
- 5) Pull the fan from the motor shaft.
- 6) Remove two screws which secure the motor shaded pole.
- 7) Remove the motor shaded pole.
- 8) Reverse the above steps for reassembly.



## 9. To remove H.V.transformer.

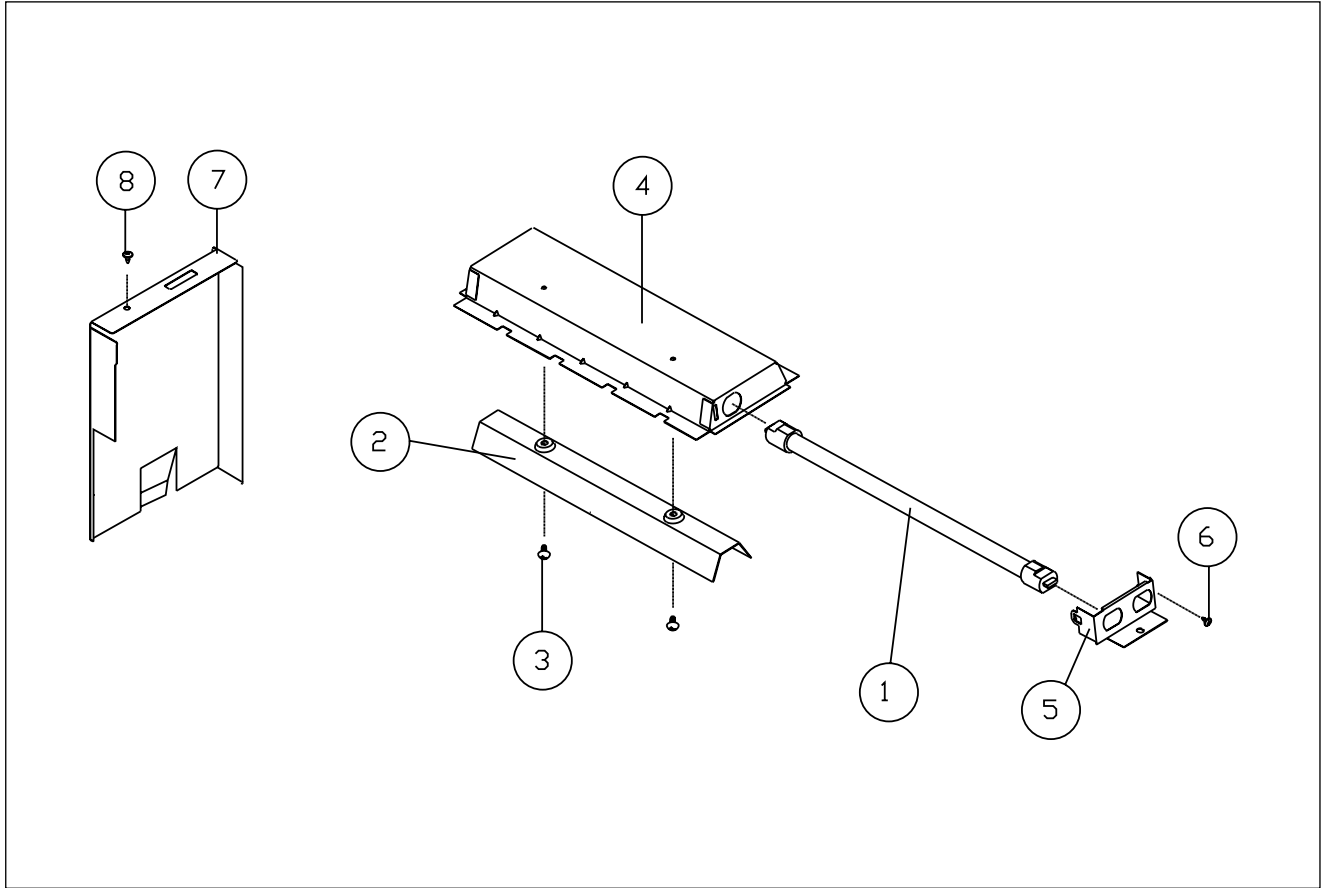
- 1) Remove four screws holding the H.V.transformer.
- 2) Remove the H.V.transformer.
- 3) Reverse the above steps for reassembly.





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## 10. To remove Top heater assembly parts.

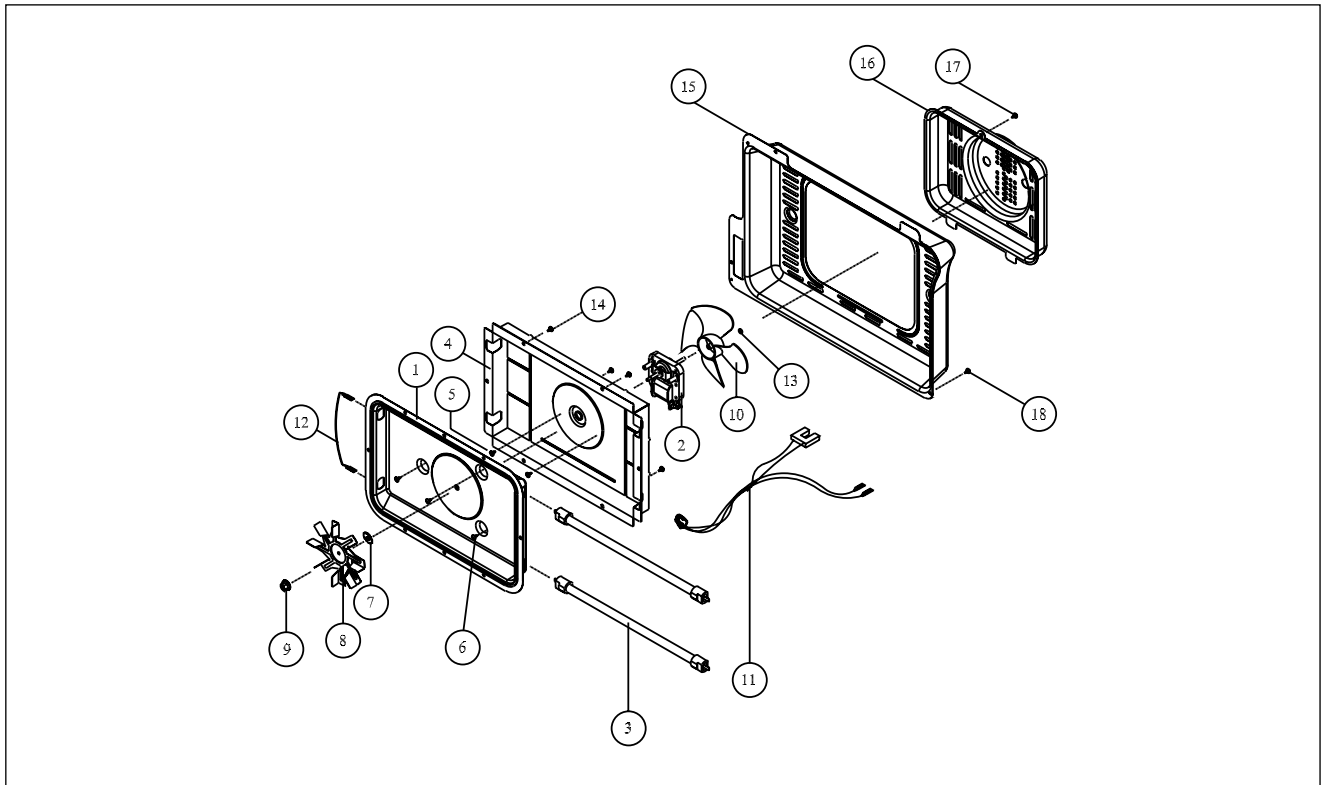


| REF NO. | PART CODE  | PART NAME            | DESCRIPTION      | Q'TY | REMARK |
|---------|------------|----------------------|------------------|------|--------|
| 1       | 3512805800 | HEATER MIRACLON      | 230V 800W 270MM  | 1    |        |
| 2       | 3512806900 | HEATER REFLECTOR     | STS430 T0.5      | 1    |        |
| 3       | 7113400814 | SCREW TAPPING        | T1 BIN 4X8 MFNI  | 2    |        |
| 4       | 3511412400 | COVER HEATER *T      | SA1D-80 T0.4     | 1    |        |
| 5       | 3510610500 | BRACKET COVER HEATER | SECC T0.5        | 1    |        |
| 6       | 7112401011 | SCREW TAPPING        | T1 TRS 4*10 MFZN | 1    |        |
| 7       | 3512523600 | GUIDE AIR OUTLET     | SBHG T0.5        | 1    |        |
| 8       | 7112401011 | SCREW TAPPING        | T1 TRS 4*10 MFZN | 1    |        |

- 1) Remove a screw 8 and pull out Guide air outlet 7 .
- 2) Remove screws 6 and pull out braket cover heater 5 .
- 3) Pull out heater miraclon 1 .
- 4) Remove two screws 3 .
- 5) Pull out the heater reflector 2 from cover heater \*T 4 .
- 6) Reverse the above steps for reassembly.

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## 11. To remove Rear heater assembly parts.

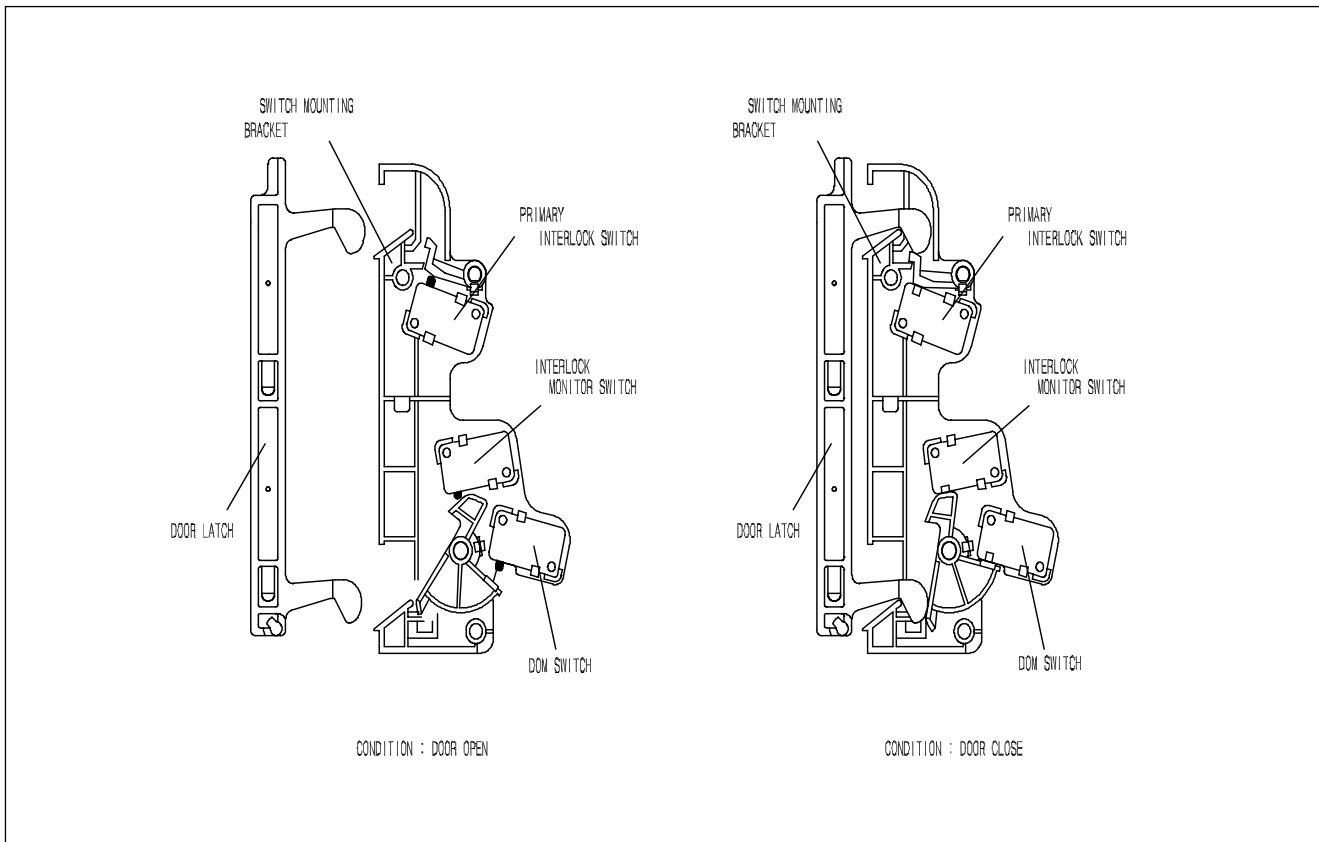


| REF NO. | PART CODE  | PART NAME             | DESCRIPTION          | Q'TY | REMARK |
|---------|------------|-----------------------|----------------------|------|--------|
| 1       | 3511412500 | COVER HEATER *B       | SA1D-80 T0.5         | 1    |        |
| 2       | 3963514330 | MOTOR SHADED POLE     | 230V 50HZ MW10CA-T03 | 1    |        |
| 3       | 3512807310 | HEATER QUARTZ         | 115V 500W 240MM A    | 2    |        |
| 4       | 3513303900 | INSULATOR HEATER *B   | SBHG-1 T0.6          | 1    |        |
| 5       | 7601400811 | SCREW MACHINE         | PAN 4X8 PW MFZN      | 2    |        |
| 6       | 7113400814 | SCREW TAPPING         | T1 BIN 4X8 MFNI      | 3    |        |
| 7       | 7400104011 | WASHER PLAIN          | PW-1-4 MFZN          | 1    |        |
| 8       | 3511800700 | FAN CONVECTION        | SA1D-80 T0.5         | 1    |        |
| 9       | 7S627W40X1 | SPECIAL SCREW         | NUT FLANGE M4 MFZN   | 1    |        |
| 10      | 3511800900 | FAN                   | PBT                  | 1    |        |
| 11      | 3512782600 | HARNESS CONVECTION *A | KOC-8H5T7S           | 1    |        |
| 12      | 3512782610 | HARNESS CONVECTION *B | KOC-8H5T7S           | 1    |        |
| 13      | 7402704600 | RING C                | CR-5 SK5             | 1    |        |
| 14      | 7122400611 | SCREW TAPPING         | T2S TRS 4X6 MFZN     | 4    |        |
| 15      | 3511412600 | COVER *B              | SBHG-3 T0.4          | 1    |        |
| 16      | 3511410500 | COVER MOTOR *B        | SA1D-80 T0.5         | 1    |        |
| 17      | 7272400811 | SCREW TAPTITE         | TT3 TRS 4X8 MFZN     | 1    |        |
| 18      | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN     | 1    |        |

- 1) Remove a screw 17 and pull out Cover motor \*B 16.
- 2) Remove a screw 18 and pull out Cover \*B 15 .
- 3) Pull out the Harness convection-A 11 and Harness convection-B 12 .
- 4) Remove four screws 14 and then pull out the Rear heater assembly.
- 5) Remove a Nut 9 and the pull out the Fan convection 8 .
- 6) Remove three screws 6 and then separate the Cover heater \*B 1 and the Insulator heater \*B 4 .
- 7) Pull out the Heater 3 from the Cover Heater \*B 1 .
- 8) Remove two screw 5 and then separate the Insulator heater \*B 1 and Motor shaded pole 2 .
- 9) Remove the C-Ring 13 and then pull out the Fan 10 from Motor shaft.
- 10) Reverse the above steps for reassembly.

## 7. INTERLOCK MECHANISM AND ADJUSTMENT

The door lock mechanism is a device which has been specially designed to completely eliminate microwave radiation when the door is opened during operation, and thus to perfectly prevent the danger resulting from the leakage of microwave.



### (1) Primary interlock switch

When the door is closed, the hook locks the oven door. If the door is not closed properly, the oven will not operate.

When the door is closed, the hook pushes the button of the microswitch. Then the button of the primary interlock switch bring it under ON condition. (No position)

### (2) DOM switch and interlock monitor switch

When the door is closed, the hook pushes the lock lever downward. The lock lever presses the button of the interlock monitor switch to bring it under OFF condition (No position) and presses the button of the DOM switch to bring it under ON condition. (No position)

#### ADJUSTMENT :

Interlock monitor switch

When the door is closed, the interlock monitor switch should be opened (No position) before other switches are closed.

When the door is opened, the interlock monitor switch should be closed (No position) after other switches are opened.

### (3) Adjustment steps

- Loosen the one mounting screw.
- Adjust interlock switch assembly position.
- Make sure that lock lever moves smoothly after adjustment is completed.
- Tighten completely two mounting screws.

#### NOTE :

Microwave emission test should be performed after adjusting interlock mechanism.

If the microwave emission exceed  $4\text{mW}/\text{cm}^2$ , readjust interlock mechanism.

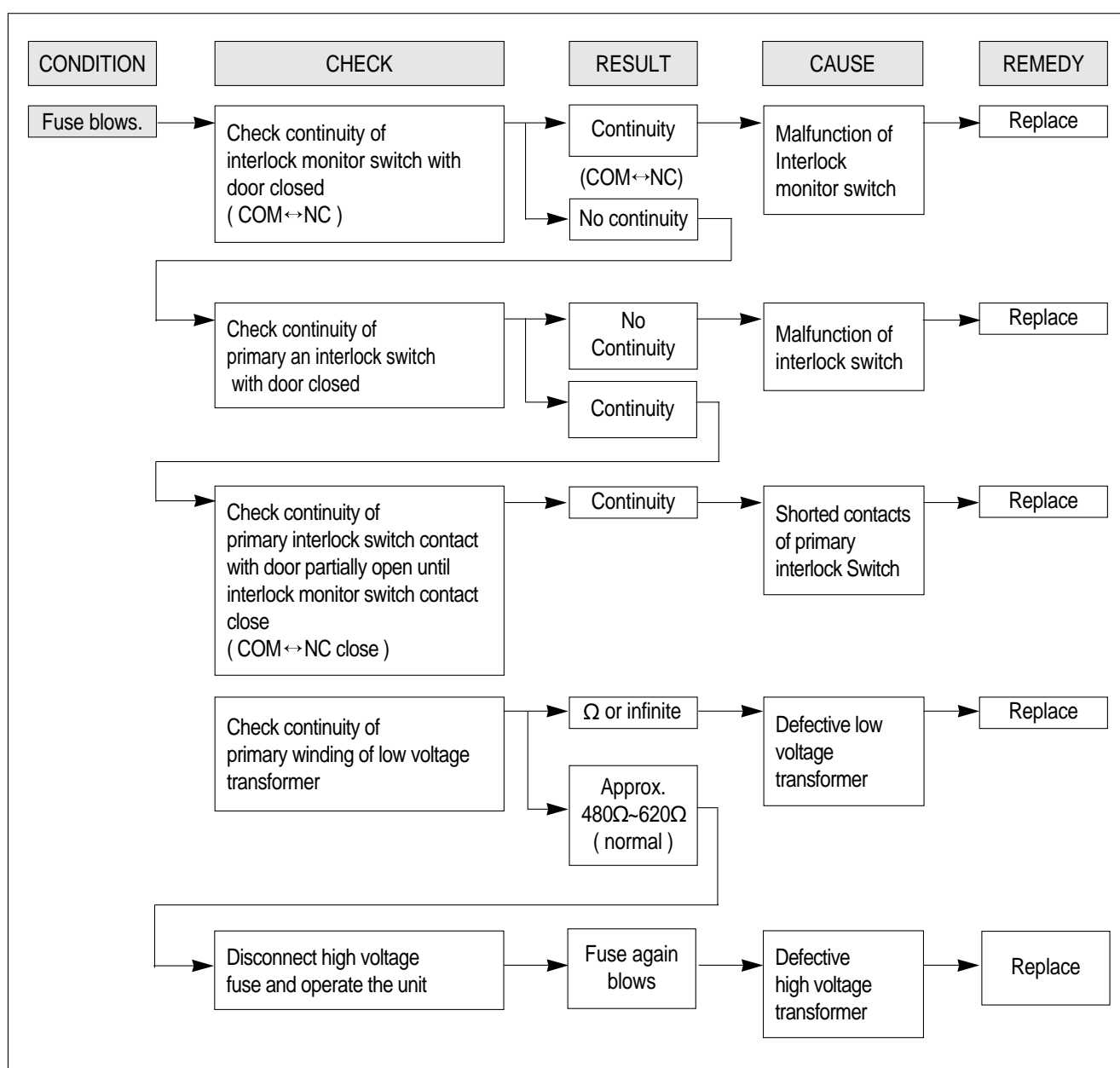
## 8. TROUBLE SHOOTING GUIDE

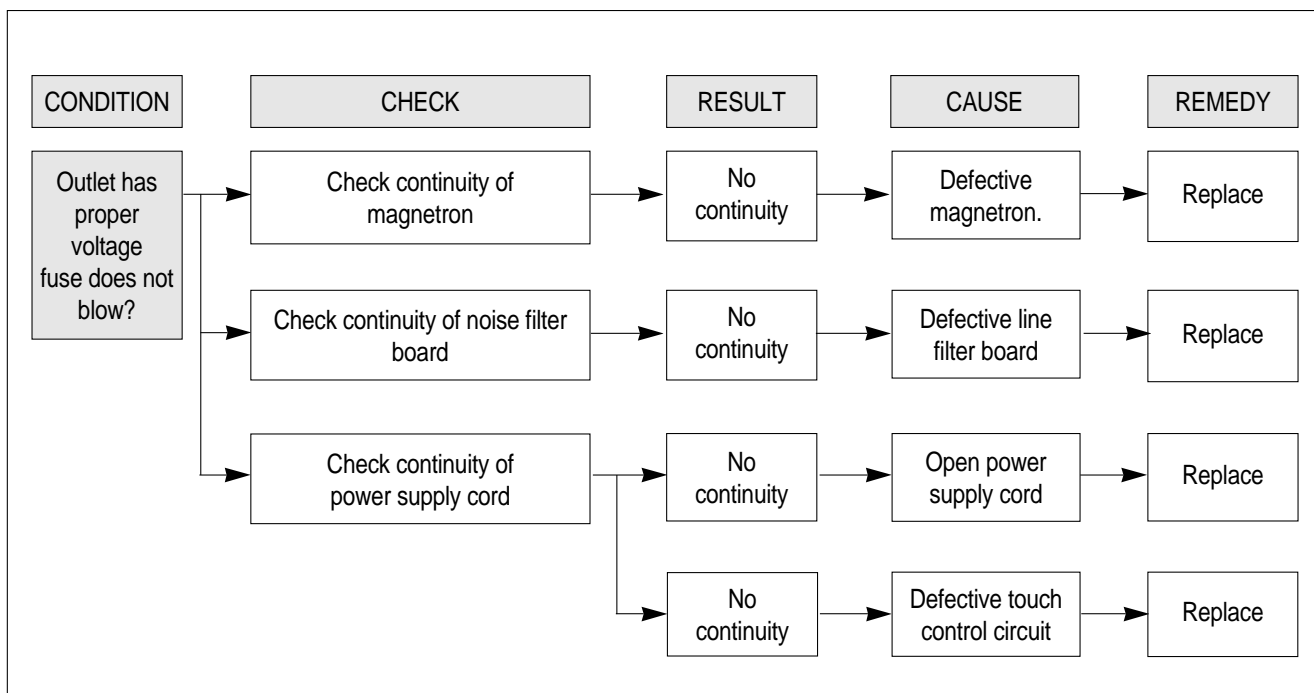
Following the procedure below to check if the oven is defective or not.

- 1) Check grounding before trouble checking.
- 2) Be careful of the high voltage circuit.
- 3) Discharge the high voltage capacitor.
- 4) When checking the continuity of the switches, fuse or high voltage transformer, disconnect one load wire from these parts and check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.

**NOTE :** When electric parts are checked, be sure the power cord is not inserted the wall outlet.  
Check wire harness, wiring and connection of the terminals and power cord before check the parts listed below.

(TROUBLE 1) Oven does not operate at all : any inputs can not be accepted.

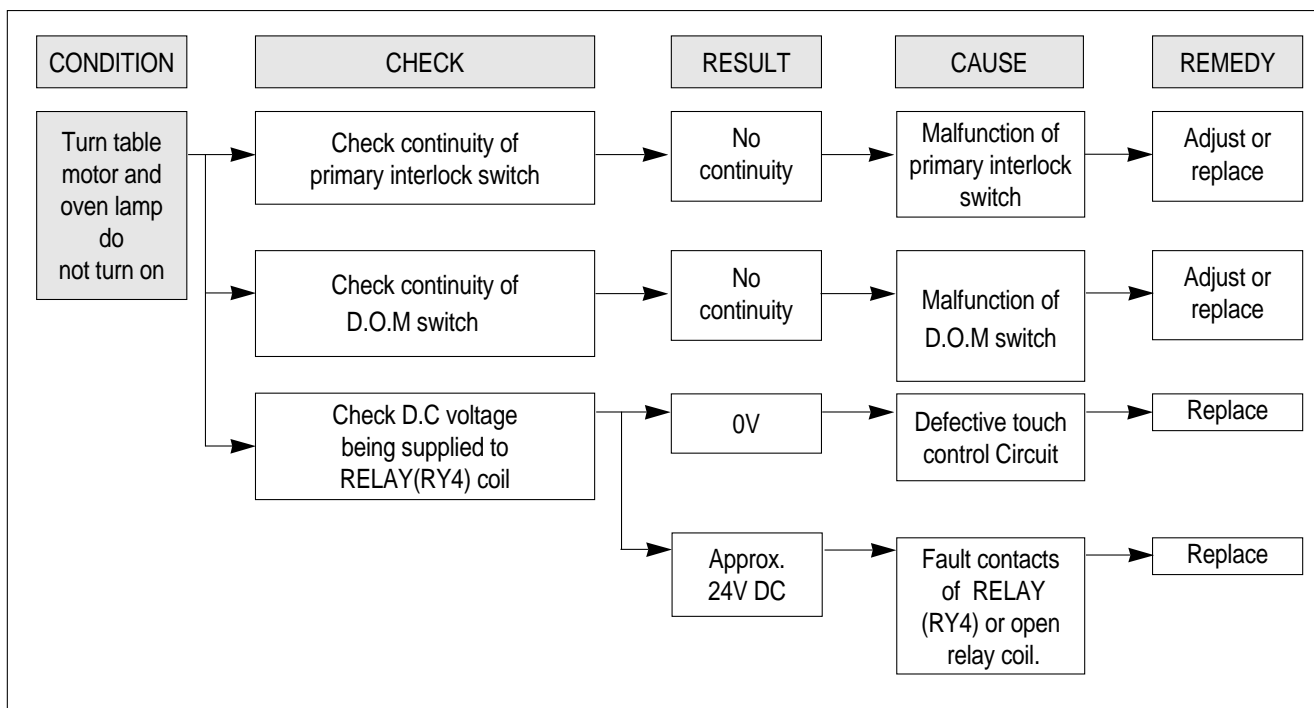




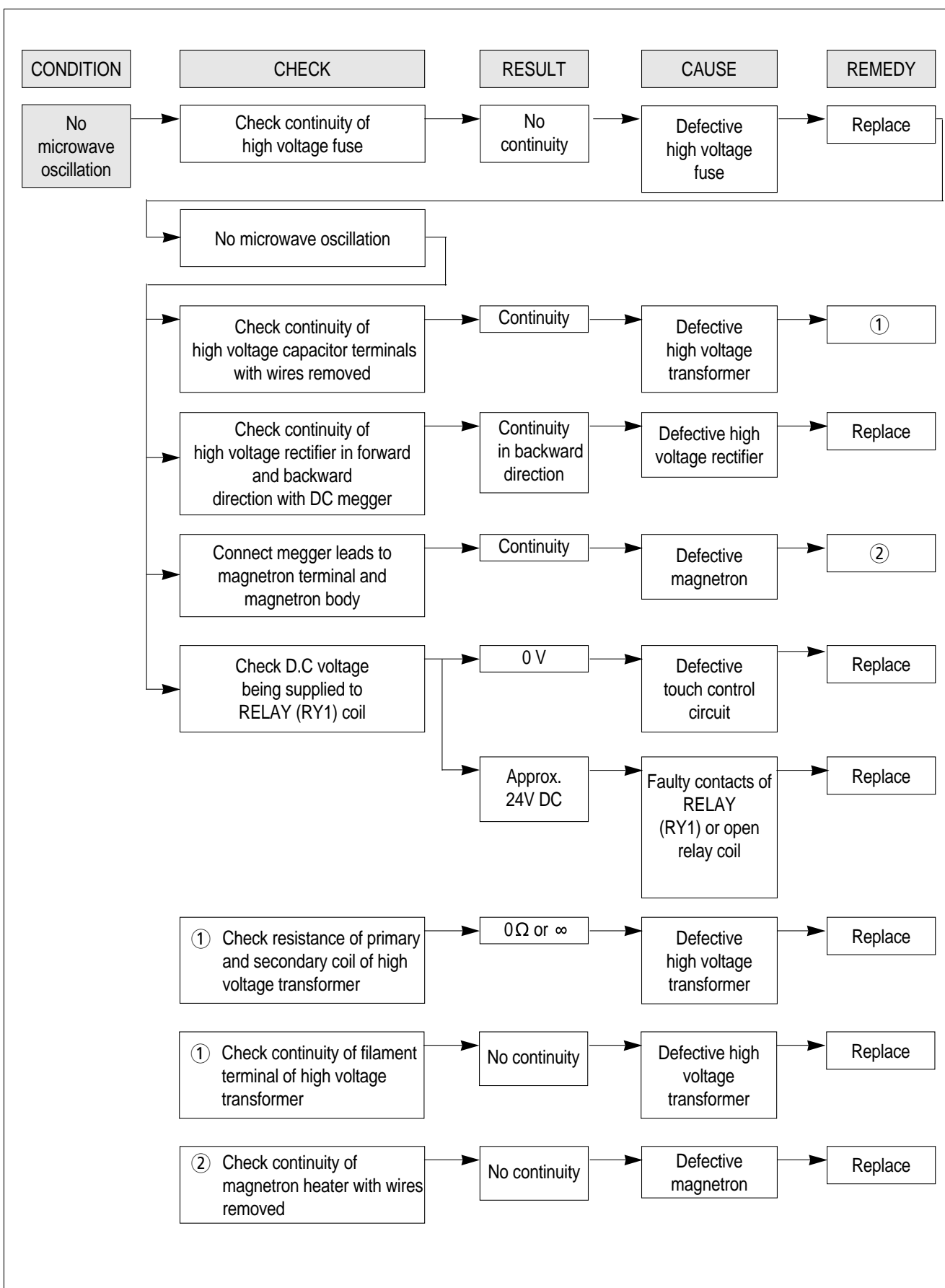
**NOTE : All these switches must be replaced at the same time, please refer to (7.Interlock mechanism and adjust) for adjustment instructions**

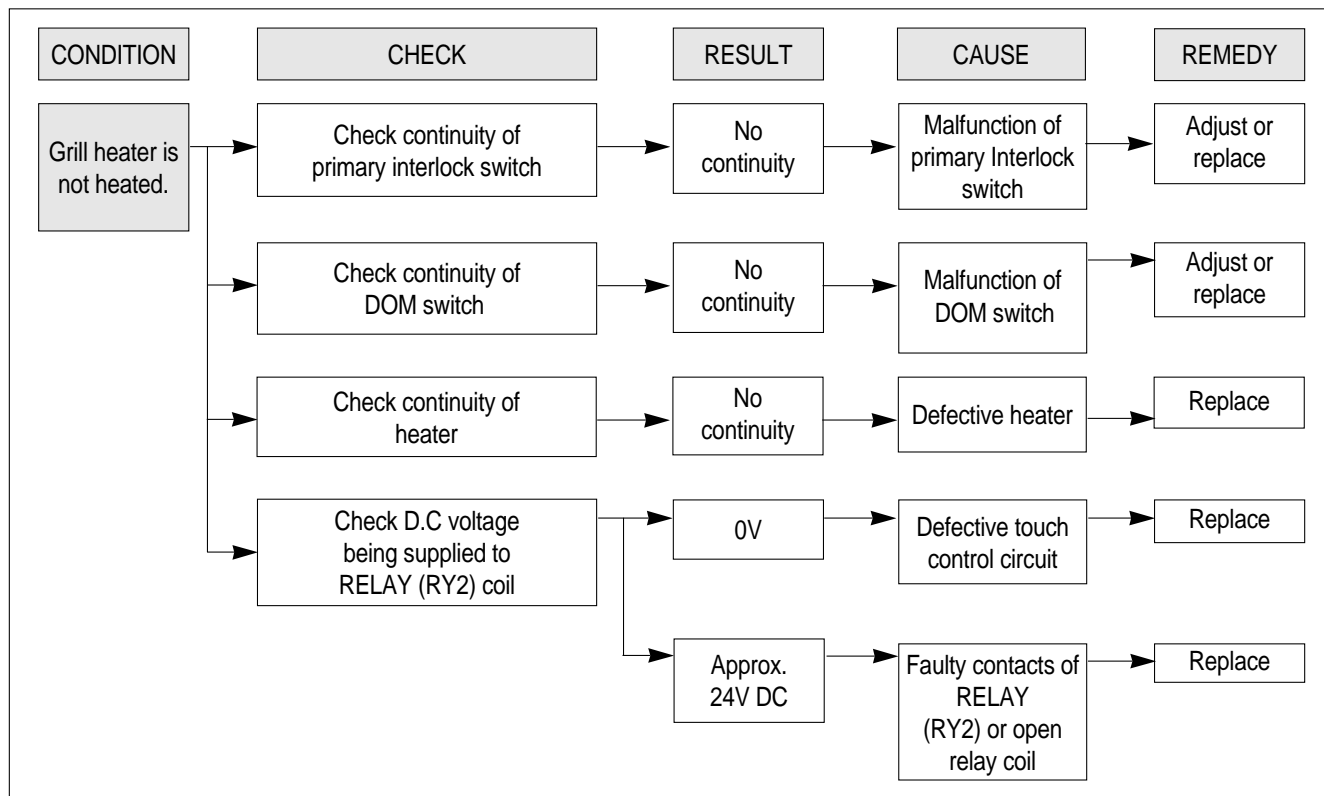
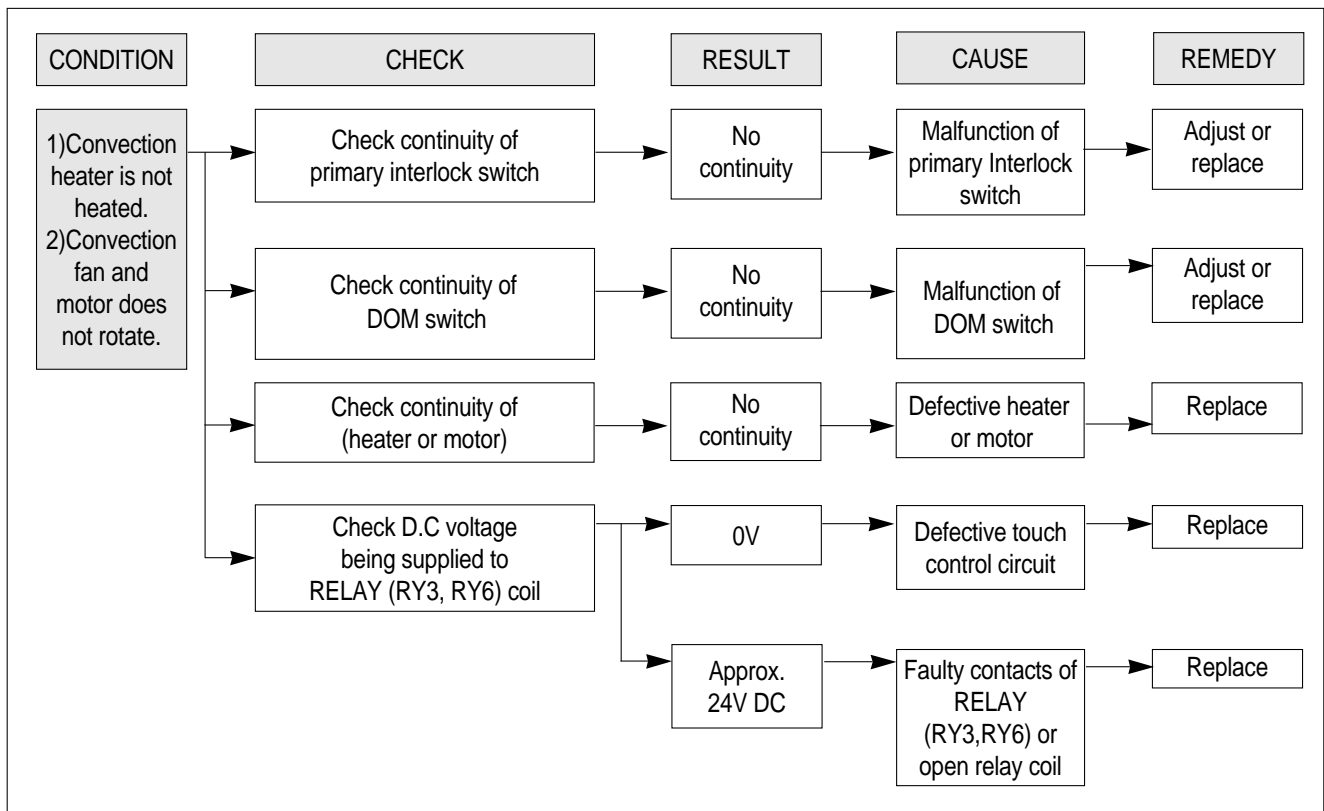
#### (TROUBLE 2)

Display shows all figures selected, but oven does not start cooking, even though desired program and time are set and start button is tapped.



**TROUBLE 3) No microwave oscillation even though fan motor rotates.**

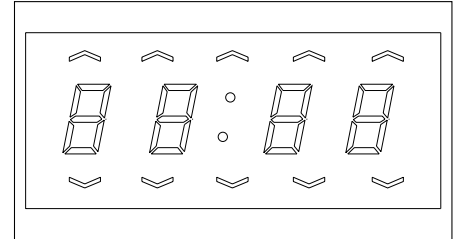


**(TROUBLE 4)****Grill heater (upper heater) is not heated; food will not become hot.****(TROUBLE 5)****1) Convection heater is not heated; food will not become hot.****2) Convection fan motor does no rotate.**

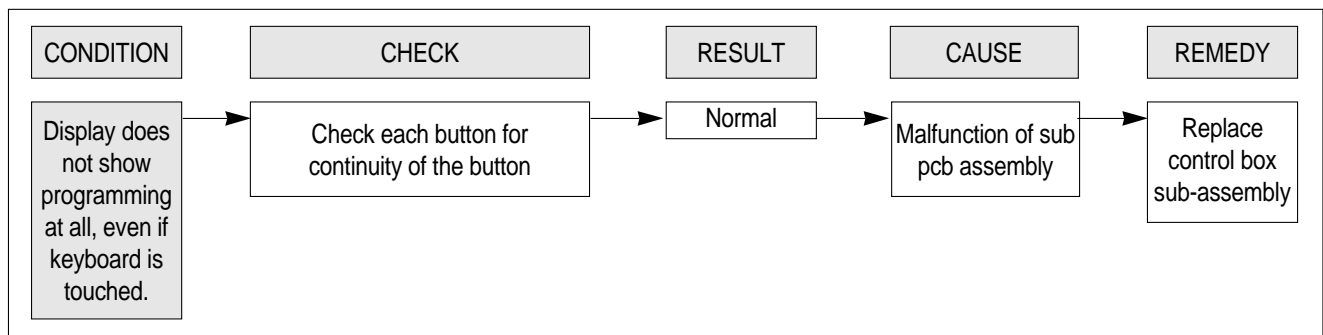
## (TROUBLE 6)

The following visual conditions indicate a probable defective touch control Circuit or button P.C.B. assembly

1. Incomplete segments.
  - 1) segment missing
  - 2) partial segments missing
  - 3) digit flickering other than normal fluorescent slight flickering
2. A distinct change in the brightness of one or more numbers exists in the display.
3. One or more digits in the display are not on when they should be.
4. Display does not count down or up with time cooking or clock operation.
5. Oven is programmable and cooks normally but no display shows.
6. Display obviously jumps in time while counting down.
7. Display counts down noticeably too fast while cooking.
8. Display does not show the time of day when clear button is touched.
9. Oven lamp and turn table motor do not stop although cooking is finished.

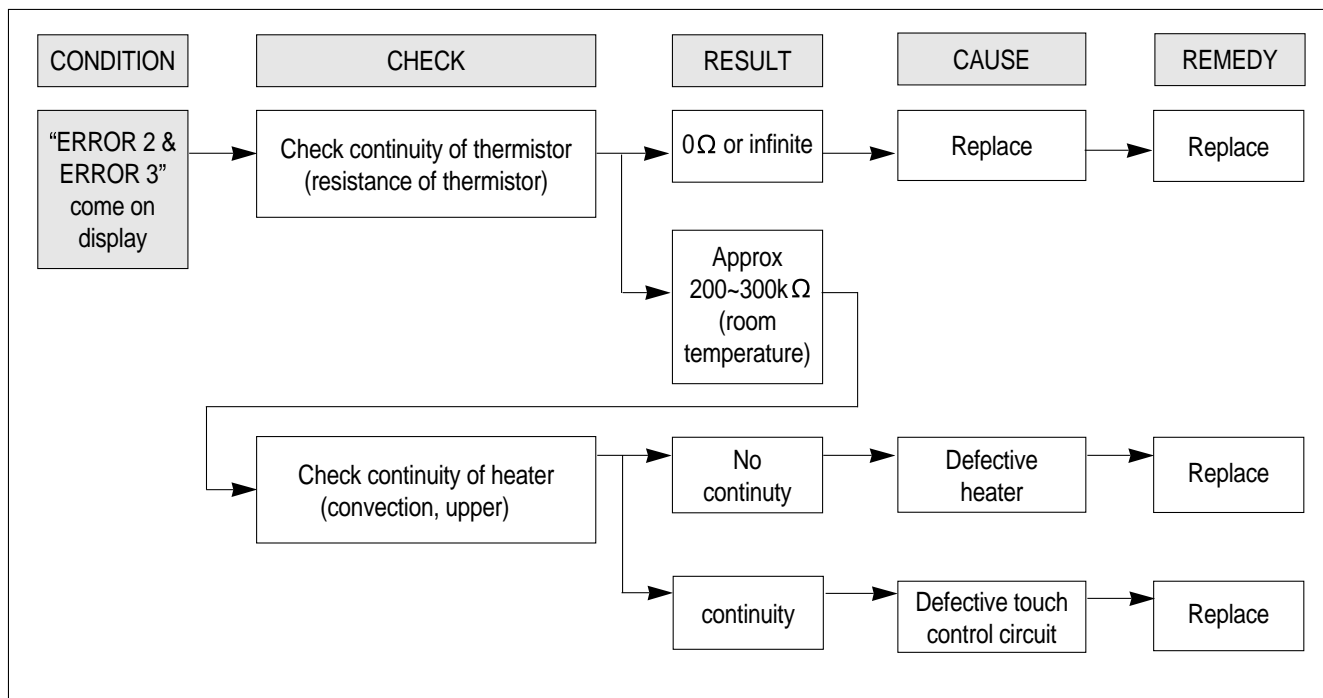


Check if the RELAY(RY4) contacts close and if they are close, replace touch control circuit.



## (TROUBLE 7)

When "ERROR 2 ERROR 3" come on display.





# 9. MEASUREMENT AND TEST

## 1. MEASUREMENT OF THE MICROWAVE POWER OUTPUT

Microwave output power can be checked by indirectly measuring the temperature rise of a certain amount of water exposed to the microwave as directed below.

### PROCEDURE

1. A cylindrical container of borosilicate glass is used for the test. It has a maximum thickness of 3mm, an external diameter of approximately 190mm and a height of approximately 90mm.  
The mass of the container is determined.
2. At the start of the test, the oven and the empty container are at ambient temperature. Water having an initial temperature of  $10^{\circ}\text{C} \pm 1^{\circ}\text{C}$  is used for the test. The water temperature is measured immediately before it is poured into the container.
3. A quantity of  $1000\text{g} \pm 5\text{g}$  of water is added to the container and its actual mass obtained.  
The container is then immediately placed in the centre of the oven shelf, which is in its lowest normal position.  
The oven is operated and the time for the water temperature to attain  $20^{\circ}\text{C} \pm 2^{\circ}\text{C}$  is measured. The oven is then switched off and the final water temperature is measured within 60s.

NOTE 1 - The water stirred is before its temperature is measured.

NOTE 2 - Stirring and measuring devices are to have a low heat capacity.

4. The microwave power output is calculated from the formula

$$P = 4,187 \cdot m_w (T_2 - T_1) + 0.55 \cdot m_c (T_2 - T_0) / t$$

where

- P is the microwave power output, in watts ;  
 $m_w$  is the mass of the water, in grams ;  
 $m_c$  is the mass of the container, in grams ;  
 $T_0$  is ambient temperature, in degrees Celsius ;  
 $T_1$  is the initial temperature of the water, in degree Celsius ;  
 $T_2$  is the final temperature of the water, in degrees Celsius ;  
t is the heating time, in seconds, excluding the magnetron filament heating-up time.

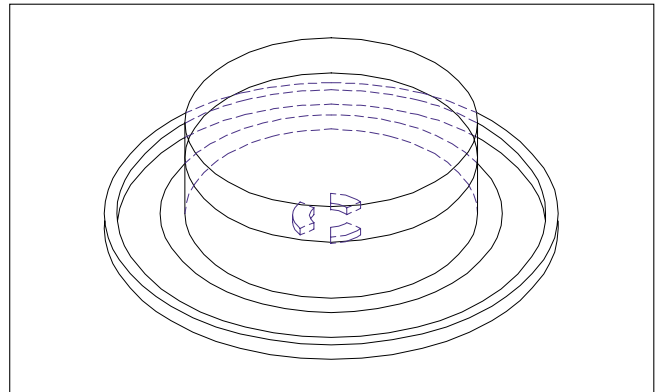
※ The microwave power output is stated in watts, rounded off to the nearest 50W

### CAUTION

1. Water load should be measured exactly to 1 liter.
2. Input power voltage should be exactly specified voltage (Refer to SPECIFICATIONS).
3. Ambient temperature should be  $20 \pm 2^{\circ}\text{C}$  ( $68 \pm 3.6^{\circ}\text{F}$ )

※ Heating time for power output: ( $T_2 = T_0$ )

|            |     |     |     |     |     |     |     |     |      |      |      |
|------------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|
| A (second) | 70  | 64  | 60  | 56  | 52  | 49  | 47  | 44  | 42   | 40   | 38   |
| B (W)      | 600 | 650 | 700 | 750 | 800 | 850 | 900 | 950 | 1000 | 1050 | 1100 |



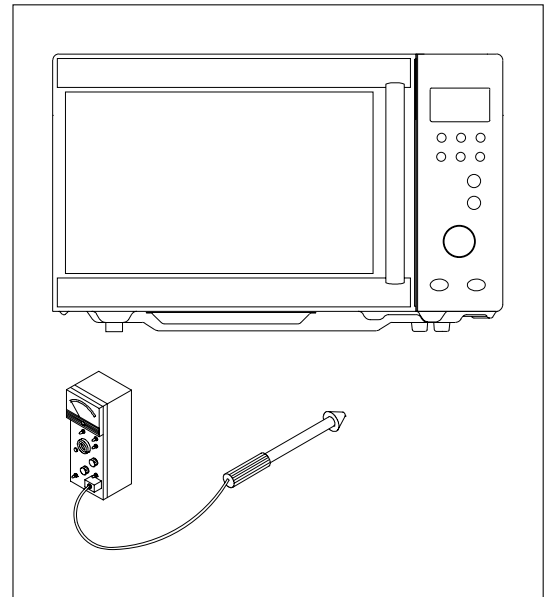
## 2. MICROWAVE RADIATION TEST

### WARNING

1. Make sure to check the microwave leakage before and after repair of adjustment.
2. Always start measuring of an unknown field to assure safety for operating personnel from microwave energy.
3. Do not place your hands into any suspected microwave radiation field unless the safe density level is known.
4. Care should be taken not to place the eyes in direct line with the source of microwave energy.
5. Slowly approach the unit under test until the radiometer reads an appreciable microwave leakage from the unit under the test.

### PROCEDURE

1. Prepare Microwave Energy Survey Meter, 600cc glass beaker, and glass thermometer 100°C (212°F).
2. Pour 275cc  $\pm$  15cc of tap water initially at 20  $\pm$  5°C (68  $\pm$  9°F) in the 600 cc glass beaker with an inside diameter of approx. 95 mm(3.5 in.).
3. Place it at the center of the tray and set it in a cavity.
4. Close the door and operate the oven.
5. Measure the leakage by using Microwave Energy Survey Meter with dual ranges, set to 2450MHz.
  - 1) Measured radiation leakage must not exceed the value prescribed below. Leakage for a fully assembled oven with door normally closed must be less than 4mW/Cm<sup>2</sup>.
  - 2) When measuring the leakage, always use the 5 cm (2 in.) space cone with probe. Hold the probe perpendicular to the cabinet and door. Place the space cone of the probe on the door, cabinet, door seem, door viewing screen, the exhaust air vents and the suction air vents.
  - 3) Measuring should be in a counter-clockwise direction at a rate of 1 in./sec. If the leakage of the cabinet door seem is unknown, move the probe more slowly.
  - 4) When measuring near a corner of the door, keep the probe perpendicular to the areas making sure the probe end at the base of the cone does not get closer than 2 in. from any metal. If it does not, erroneous reading may result.



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### 3. COMPONENT TEST PROCEDURE

- High voltage is present at the high voltage terminal of the high voltage transformer during any cooking cycle.
- It is neither necessary nor advisable to attempt measurement of the high voltage.
- Before touching any oven components or wiring, always unplug the oven from its power source and discharge the capacitor.

#### 1. High voltage transformer

- 1) Remove connections from the transformer terminals and check continuity.
- 2) Normal readings should be as follows :
  - Secondary winding ... Approx.  $146\Omega \pm 10\%$
  - Filament winding ... Approx.  $0\Omega$
  - Primary winding ... Approx.  $2\Omega$

#### 2. High voltage capacitor

- 1) Check continuity of capacitor with meter on the highest OHM scale.
- 2) A normal capacitor will show continuity for a short time, and then indicate  $10M\Omega$  once the capacitor charged.
- 3) A shorted capacitor will show continuous continuity.
- 4) An open capacitor will show constant  $10M\Omega$ .
- 5) Resistance between each terminal and chassis should be infinite.

#### 3. High voltage diode

- 1) Isolate the diode from the circuit by disconnecting the leads.
- 2) With the ohmmeter set on the highest resistance scale measure the resistance across the diode terminals. Reverse the meter leads and again observe the resistance reading. Meter with 6V, 9V or higher voltage batteries should be used to check the front-back resistance of the diode, otherwise an infinite resistance may be read in both directions. A normal diode's resistance will be infinite in one direction and several hundred k in the other direction.

#### 4. Magnetron

For complete magnetron diagnosis, refer to "Measurement of the Microwave Power Output." Continuity checks can only indicate an open filament or a shorted magnetron. To diagnose for an open filament or a shorted magnetron,

- 1) Isolate magnetron from the circuit by disconnecting the leads.
- 2) A continuity check across magnetron filament terminals should indicate  $0.1\Omega$  or less.
- 3) A continuity check between each filament terminal and magnetron case should read open.

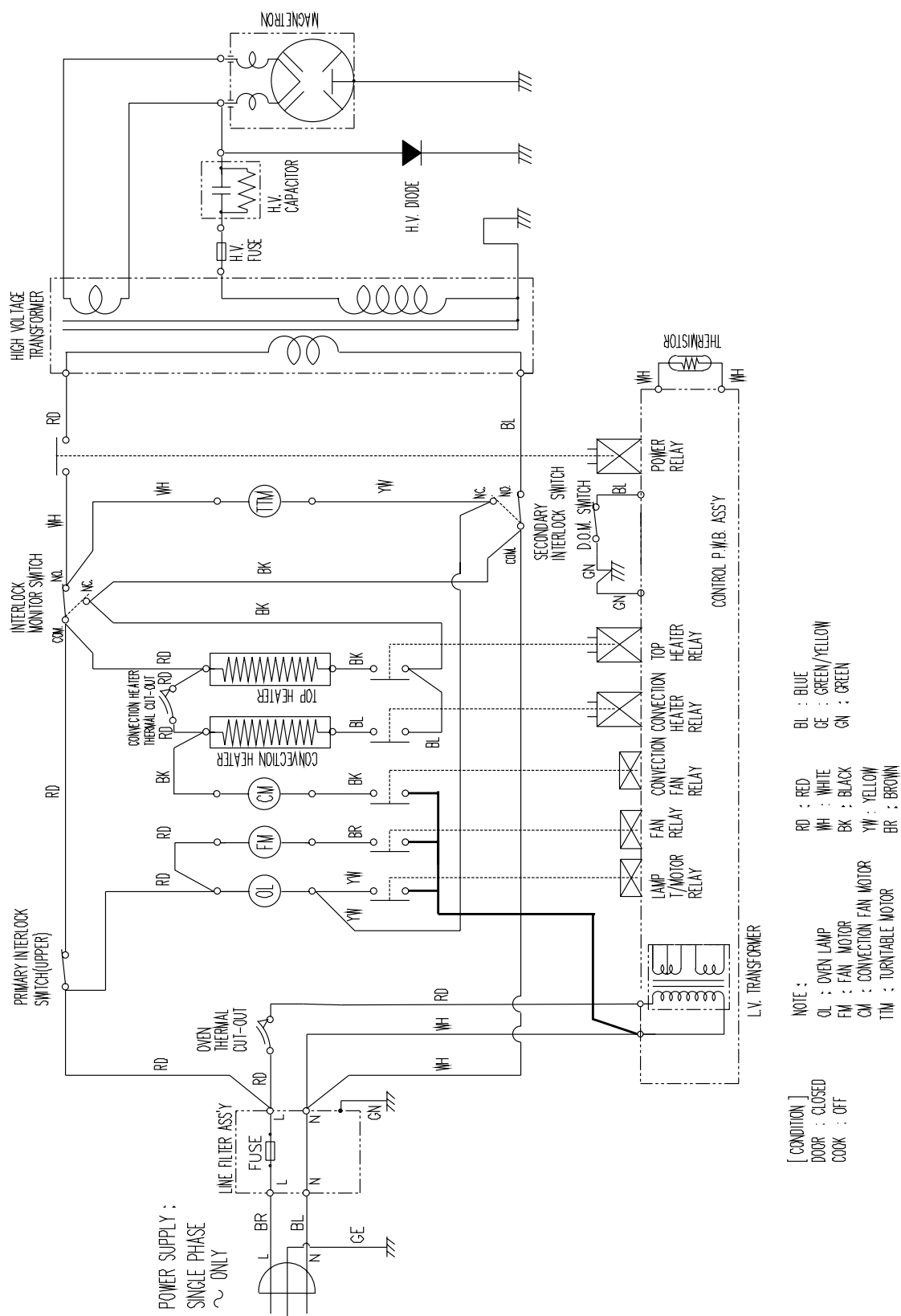
#### 5. Fuse

If the fuse in the primary and monitor switch circuit is blown when the door is opened, check the primary and monitor switch before replacing the blown fuse. In case the fuse is blown by an improper switch operation, replace the defective switch and fuse at the same time. Replace just the fuse if the switches operate normally.

#### 4. COMPONENT ACTION

| COOKING MODE   |                  | MAGNE-<br>TRON | UPPER<br>ELEMENT | REAR<br>ELEMENT | CONVEC-<br>TION FAN |
|----------------|------------------|----------------|------------------|-----------------|---------------------|
| MANUAL<br>MODE | M/W              | ●              |                  |                 |                     |
|                | GRILL            |                | ●                |                 |                     |
|                | COMBI            | ●              | ●                | ●               | ●                   |
|                | CONVECTION       |                | ●                | ●               | ●                   |
| AUTO<br>MODE   | ROAST PORK       | ●              | ●                | ●               | ●                   |
|                | ROAST BEEF       | ●              | ●                | ●               | ●                   |
|                | ROAST CHICKEN    | ●              | ●                | ●               | ●                   |
|                | BAKED FISH       | ●              | ●                | ●               | ●                   |
|                | FRESH VEGETABLES | ●              |                  |                 |                     |

# 10. WIRING DIAGRAM



# 11. EXPLODED VIEW AND PARTS LIST

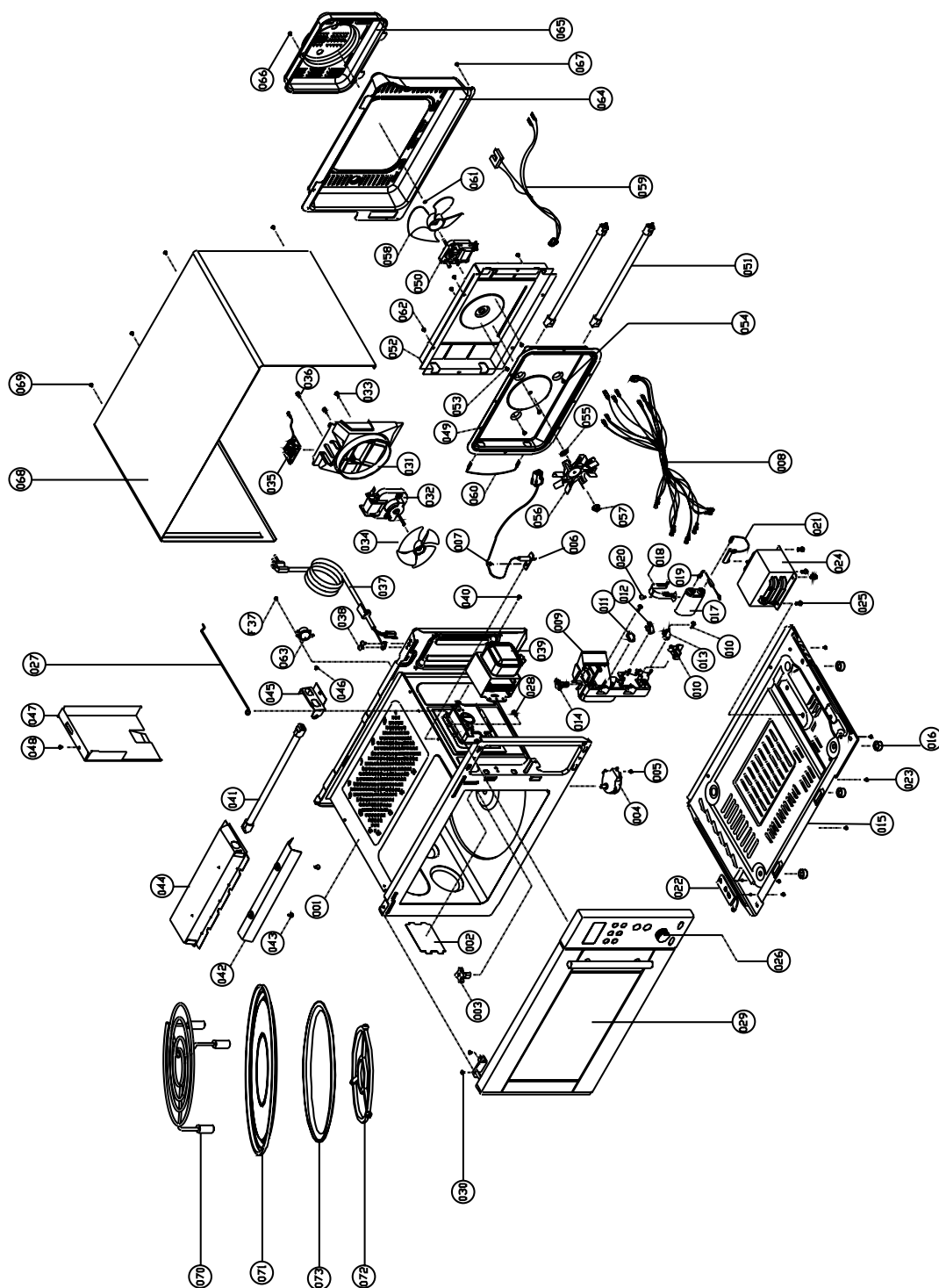
## 1. DOOR ASSEMBLY

Refer to 6. Disassembly and assembly.

## 2. CONTROL PANEL ASSEMBLY

Refer to 6. Disassembly and assembly.

## 3. TOTAL ASSEMBLY



✓ **Caution** : In this Manual, some parts can be changed for improving, their performance without notice in the parts list.  
So, if you need the latest parts information, please refer to PPL(Parts Price List) in Service Information Center  
(<http://svc.dwe.co.kr>).

| NO | PART CORD  | PART NAME           | DESCRIPTION                    | Q'TY |
|----|------------|---------------------|--------------------------------|------|
| 1  | 3516118500 | CAVITY AS           | KOC-8H5T7S                     | 1    |
| 2  | 3511403800 | COVER WAVE GUIDE    | MICA T0.35                     | 1    |
| 3  | 3517400610 | COUPLER             | TEFLON                         | 1    |
| 4  | 3966031700 | MOTOR SYNCRO        | 220/240V 50/60HZ SM16 HK36M6F6 | 1    |
| 5  | 7121400611 | SCREW TAPPING       | T2S PAN 4X6 MFZN               | 1    |
| 6  | 3514801600 | SENSOR TEMPERATURE  | MWS-DWM-0010-0                 | 1    |
| 7  | 7S422X4081 | SCREW SPECIAL       | TT3 TRS 4X8 SE MFZN            | 1    |
| 8  | 3512782620 | HARNESS MAIN        | KOC-8H5T7S                     | 1    |
| 9  | 3513811750 | LOCK                | CHEIL(FH-44N)                  | 1    |
| 10 | 3513702620 | LEVER LOCK          | POM                            | 1    |
| 11 | 4415A17352 | SW MICRO            | VP-533A-OF SPNO #187 200G      | 1    |
| 12 | 4415A66910 | SW MICRO            | VP-531A-OF/SZM-V16-FA-61       | 1    |
| 13 | 3518571000 | SWITCH PUSH         | MP101C                         | 1    |
| 14 | 3513601600 | LAMP                | BL 240V 25W T25 C7A H187       | 1    |
| 15 | 3510311000 | BASE                | SBHG-1 T0.7                    | 1    |
| 16 | 3512101400 | FOOT                | DASF-310                       | 4    |
| 17 | 3518303401 | CAPACITOR HV        | 2100VAC 1.05UF #187            | 1    |
| 18 | 3513001900 | HOLDER HV CAPACITOR | SECC T0.8                      | 1    |
| 19 | 3518401300 | DIODE HV            | CL01-12                        | 1    |
| 20 | 7272400811 | SCREW TAPTITE       | TT3 TRS 4X8 MFZN               | 1    |
| 21 | 3518701400 | FUSE HV             | 5KV 0.7A                       | 1    |
| 22 | 3515202800 | STOPPER HINGE *U AS | KOR-121M0A                     | 1    |
| 23 | 7112401011 | SCREW TAPPING       | T1 TRS 4*10 MFZN               | 5    |
| 24 | 3518122800 | TRANS HV            | R1S592 ES00                    | 1    |
| 25 | 3516003700 | SPECIAL SCREW       | TT3 HEX 4X8 FLG MFZN           | 4    |
| 26 | PKCPSWGE00 | CONTROL-PANEL AS    | KOC-8H5T7S                     | 1    |
| 27 | 3515305000 | SUPPORTER WIRE      | SWRH MFZN                      | 1    |
| 28 | 7122401211 | SCREW TAPPING       | T2S TRS 4X12 MFZN              | 1    |
| 29 | 3511726400 | DOOR AS             | KOC-8H5T7S                     | 1    |
| 30 | 3516003700 | SPECIAL SCREW       | TT3 HEX 4X8 FLG MFZN           | 2    |
| 31 | 3512524100 | GUIDE WIND          | PP GP-3152F FH44N NC           | 1    |
| 32 | 3963512320 | MOTOR SHADED POLE   | 230V 20W MW10CA-M03            | 1    |
| 33 | 7121402511 | SCREW TAPPING       | T2S PAN 4X25 MFZN              | 2    |
| 34 | 3511800300 | FAN                 | PP+30%GLASS                    | 1    |
| 35 | 3518606100 | NOISE-FILTER        | DWLF-M13                       | 1    |
| 36 | 7122401211 | SCREW TAPPING       | T2S TRS 4X12 MFZN              | 1    |
| 37 | 35113A5QJ5 | CORD POWER AS       | 3X1.5 80X80 120-RTML 1.4M      | 1    |

| NO | PART CORD  | PART NAME             | DESCRIPTION               | Q'TY |
|----|------------|-----------------------|---------------------------|------|
| 38 | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN          | 2    |
| 39 | 3518003700 | MAGNETRON             | 2M218JFL 6CF              | 1    |
| 40 | 3516004000 | SPECIAL SCREW         | T2 BOLT FLANGE 5X12 DACRO | 1    |
| 41 | 3512805800 | HEATER MIRACLON       | 230V 800W 270MM           | 1    |
| 42 | 3512806900 | HEATER REFLECTOR      | STS430 T0.5               | 1    |
| 43 | 7113400814 | SCREW TAPPING         | T1 BIN 4X8 MFNI           | 2    |
| 44 | 3511412400 | COVER HEATER *T       | SA1D-80 T0.4              | 1    |
| 45 | 3510610500 | BRACKET COVER HEATER  | SECC T0.5                 | 1    |
| 46 | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN          | 1    |
| 47 | 3512523600 | GUIDE AIR OUTLET      | SBHG T0.5                 | 1    |
| 48 | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN          | 1    |
| 49 | 3511412500 | COVER HEATER *B       | SA1D-80 T0.5              | 1    |
| 50 | 3963514330 | MOTOR SHADED POLE     | 230V 50HZ MW10CA-T03      | 1    |
| 51 | 3512807310 | HEATER QUARTZ         | 115V 500W 240MM A         | 2    |
| 52 | 3513303900 | INSULATOR HEATER *B   | SBHG-1 T0.6               | 1    |
| 53 | 7601400811 | SCREW MACHINE         | PAN 4X8 PW MFZN           | 2    |
| 54 | 7113400814 | SCREW TAPPING         | T1 BIN 4X8 MFNI           | 3    |
| 55 | 7400104011 | WASHER PLAIN          | PW-1-4 MFZN               | 1    |
| 56 | 3511800700 | FAN CONVECTION        | SA1D-80 T0.5              | 1    |
| 57 | 7S627W40X1 | SPECIAL SCREW         | NUT FLANGE M4 MFZN        | 1    |
| 58 | 3511800900 | FAN                   | PBT                       | 1    |
| 59 | 3512782600 | HARNESS CONVECTION *A | KOC-8H5T7S                | 1    |
| 60 | 3512782610 | HARNESS CONVECTION *B | KOC-8H5T7S                | 1    |
| 61 | 7402704600 | RING C                | CR-5 SK5                  | 1    |
| 62 | 7122400611 | SCREW TAPPING         | T2S TRS 4X6 MFZN          | 4    |
| 63 | 3518907400 | THERMOSTAT            | OFF:160 ON:0 V #187       | 1    |
| 64 | 3511412600 | COVER *B              | SBHG-3 T0.4               | 1    |
| 65 | 3511410500 | COVER MOTOR *B        | SA1D-80 T0.5              | 1    |
| 66 | 7272400811 | SCREW TAPTITE         | TT3 TRS 4X8 MFZN          | 1    |
| 67 | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN          | 1    |
| 68 | 3510806400 | CABINET AS            | KOC-871C0S                | 1    |
| 69 | 7112401011 | SCREW TAPPING         | T1 TRS 4*10 MFZN          | 4    |
| 70 | 3517201951 | TRAY RACK AS          | KOR-17551S 30MM           | 1    |
| 71 | 3517210900 | TRAY METAL AS         | KOC-624S0J                | 1    |
| 72 | 3512517100 | GUIDE ROLLER AS       | KOG-62150S                | 1    |
| 73 | 3517203610 | TRAY                  | BORO-SI GLASS(NEG)        | 1    |



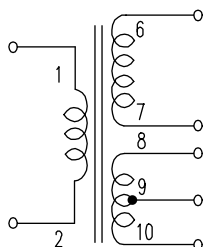
# 12. PRINTED CIRCUIT BOARD

## CIRCUIT CHECK PROCEDURE

### 1. Low voltage transformer check

The low voltage transformer is located on the P.C.B.

Measuring condition: Input voltage: 230V / Frequency: 50Hz



| Terminal | Voltage(load) | Voltage(no load) |
|----------|---------------|------------------|
| 6-7      | AC 17.0 V     | AC 19.9 V        |
| 8-9      | AC 1.3 V      | AC 1.6 V         |
| 9-10     | AC 1.3 V      | AC 1.6 V         |

#### NOTE

1. Secondary side voltage of the low voltage transformer changes in proportion to fluctuation of power source voltage.
2. The allowable tolerance of the secondary voltage is within  $\pm 5\%$  of nominal voltage.

### 2. Voltage Check

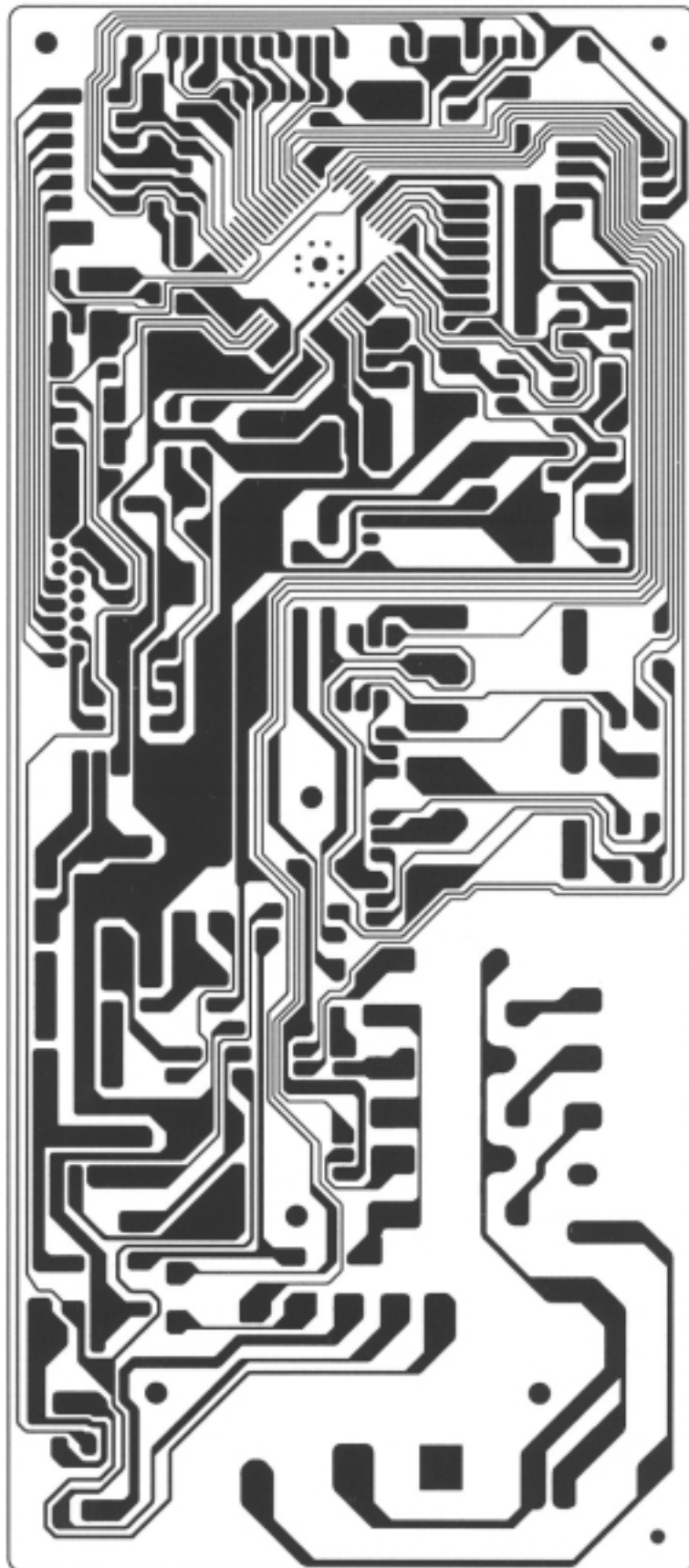
- Key check point

| NO | CHECK POINT    | REMARK         |
|----|----------------|----------------|
| 1  | IC1 PIN 26, 27 | 5VDC $\pm 5\%$ |
| 2  | IC1 PIN 28     |                |
| 3  | IC1 PIN 8 OR 9 |                |

- Check method

| NO | MEASURE POINT | WAVE FORM         | REMEDY              | REMARK  |
|----|---------------|-------------------|---------------------|---------|
| 1  | MP1           | DC 5V $\pm 5\%$   | Replace ZD3, EC1    | NO LOAD |
| 2  | MP2           | DC 24V $\pm 20\%$ | Replace D17-20, EC5 | NO LOAD |

**NOTE:** Each measure point must be measured with GND points.



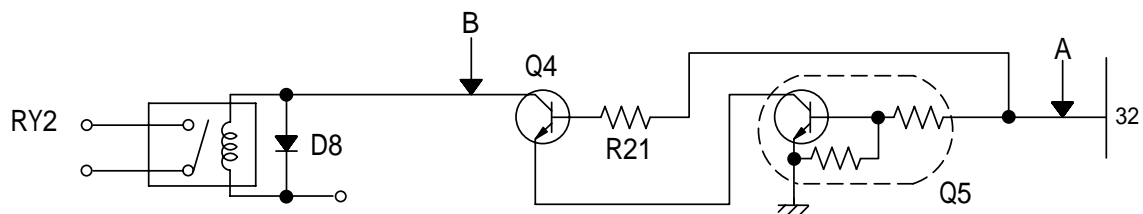
**MEASUREPOINT**



#### 4. Case of no heating of top grill

When touching GRILL or COMBI button, oven lamp turns on and fan motor and turntable rotate, and cook indicator in display comes on.

\*Cause: **RELAY 2** does not operate.

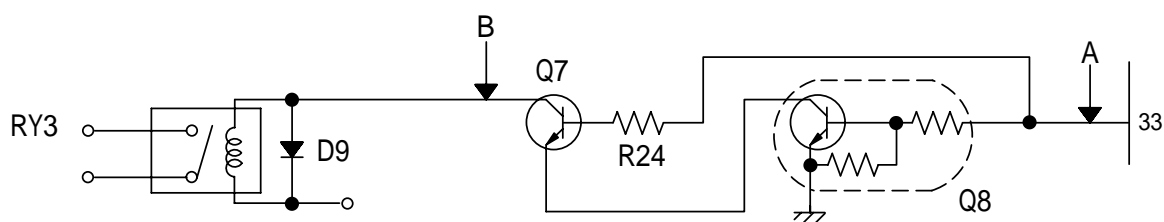


| STATE              | POINT A | POINT B |
|--------------------|---------|---------|
| <b>RELAY 2 ON</b>  | +5V DC  | GND     |
| <b>RELAY 2 OFF</b> | GND     | +24V DC |

#### 5. Case of no heating of convection grill

When touching CONVECTION button, oven lamp turns on and Fan motor and turntable rotate and cook indicator in display comes on.

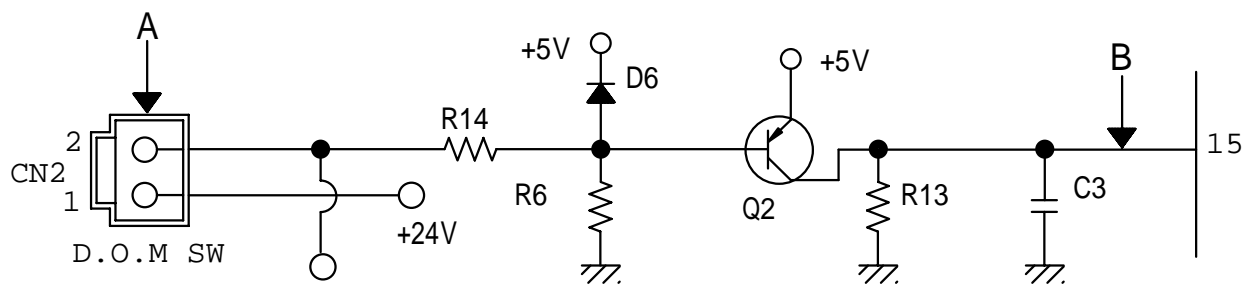
\*Cause: **RELAY 3** does not operate.



| STATE              | POINT A | POINT B |
|--------------------|---------|---------|
| <b>RELAY 3 ON</b>  | +5V DC  | GND     |
| <b>RELAY 3 OFF</b> | GND     | +24V DC |

## 6. Case of no stopping of the count down timer

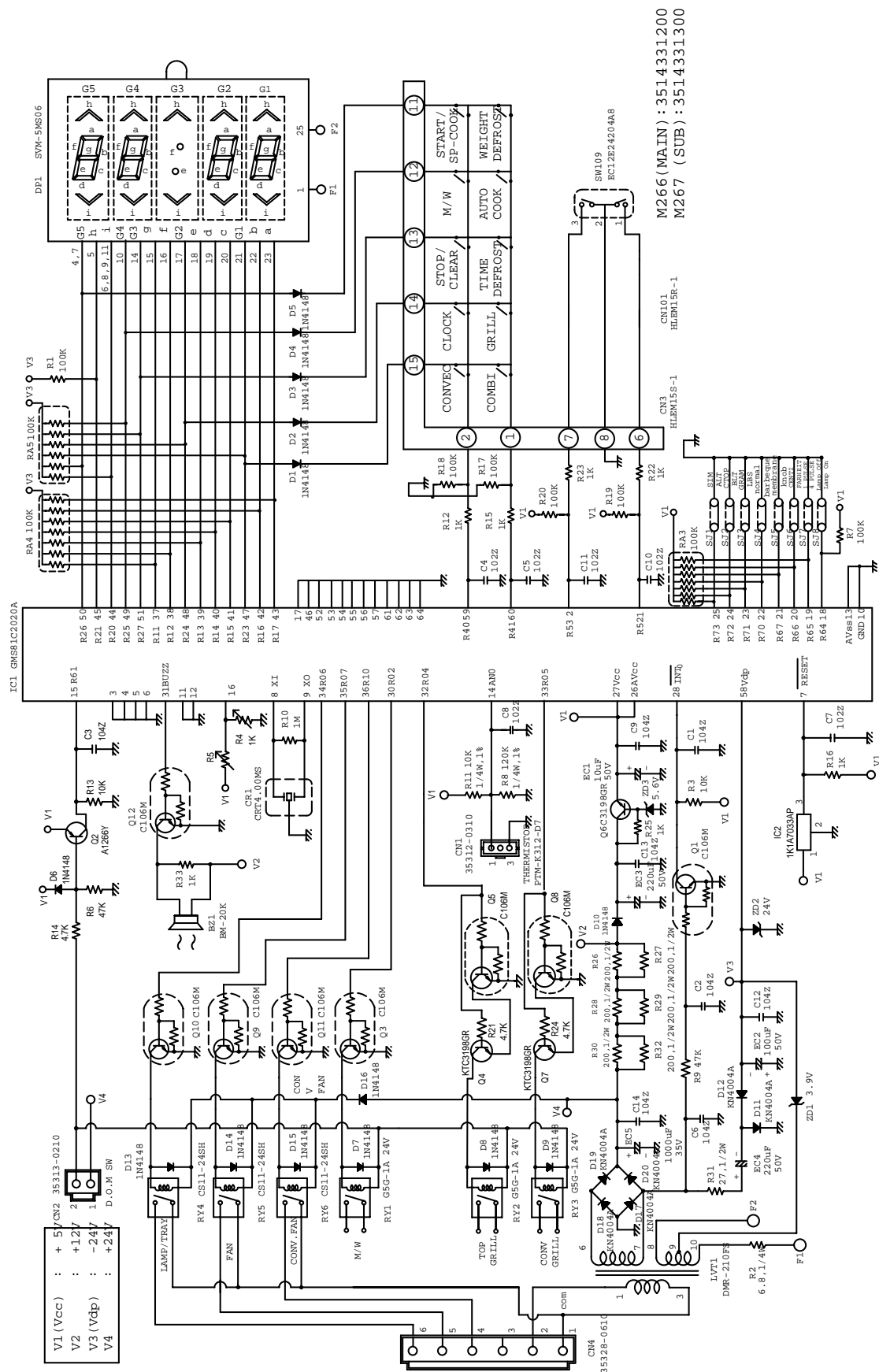
When the door is opened during operation, the count down timer does not stop.



| STATE \ POINT      | A     | B      |
|--------------------|-------|--------|
| <b>DOOR OPEN</b>   | OPEN  | +5V DC |
| <b>DOOR CLOSED</b> | CLOSE | GND    |

| CHECK NO | METHOD   | REMEDY                            |
|----------|--|-----------------------------------|
| <b>1</b> | Check the stage(ON,OFF) of the door open monitor switch by resistance measurement. | Replace door open monitor switch. |

### 13. P.C.B. CIRCUIT DIAGRAM



**PCB ASS'Y PART LIST**

| NO | LOC   | PART CODE  | NAME           | SPECIFICATION             | Q'TY |
|----|-------|------------|----------------|---------------------------|------|
| 1  | BZ1   | 3515600100 | BUZZER         | BM-20K (BUJEON)           | 1    |
| 2  | CN1   | 30166M5030 | WAFER          | MOLEX 35312-0310 (WHITE)  | 1    |
| 3  | CN2   | 30166M7020 | CONNECTOR      | MOLEX 35313-0210          | 1    |
| 4  | CN3   | 4CW215SBD0 | CONN WAFER     | HLEM15S-1                 | 1    |
| 5  | CN4   | 4CW3061MX0 | CONN WAFER     | MOLEX 35328-0610          | 1    |
| 6  | DP1   | DSVM5MS06- | DIGITRON       | SVM-5MS06(S/S)            | 1    |
| 7  | DPH   | 3513002000 | HOLDER VFD     | PP                        | 1    |
| 8  | EC5   | CEXF1V102V | C ELECTRO      | 35V RSS 1000MF (13X25) TP | 1    |
| 9  | IC1   | 150G2020A- | IC MICOM       | HMS87C2020A               | 1    |
| 10 | LVT1  | 5EPV041410 | TRANS POWER    | DMR-210FS                 | 1    |
| 11 | RY1   | 5SC0101124 | SW RELAY       | G5G-1A-DT 1C 1P DC24V     | 1    |
| 12 | RY2   | 5SC0101124 | SW RELAY       | G5G-1A-DT 1C 1P DC24V     | 1    |
| 13 | RY3   | 5SC0101124 | SW RELAY       | G5G-1A-DT 1C 1P DC24V     | 1    |
| 14 | RY4   | 5SC0101129 | SW RELAY       | CS11-24SH 1C 1P           | 1    |
| 15 | RY5   | 5SC0101129 | SW RELAY       | CS11-24SH 1C 1P           | 1    |
| 16 | RY6   | 5SC0101129 | SW RELAY       | CS11-24SH 1C 1P           | 1    |
| 17 | SJ5   | 85801052GY | WIRE COPPER    | 1/0.52 TIN COATING        | 1    |
| 18 | SJ7   | 85801052GY | WIRE COPPER    | 1/0.52 TIN COATING        | 1    |
| 19 | SJ8   | 85801052GY | WIRE COPPER    | 1/0.52 TIN COATING        | 1    |
| 20 | CR1   | 5P4R00MTS- | RESONATOR CERA | CRT 4.00MS                | 1    |
| 21 | EC1   | CEXE1H100A | C ELECTRO      | 50V RS 10MF (5X11) TP     | 1    |
| 22 | EC2   | CEXF1H101V | C ELECTRO      | 50V RSS 100MF (8X11.5) TP | 1    |
| 23 | EC3   | CEXF1H221V | C ELECTRO      | 50V RSS 220MF (10X16) TP  | 1    |
| 24 | EC4   | CEXF1H221V | C ELECTRO      | 50V RSS 220MF (10X16) TP  | 1    |
| 25 | IC2   | 1K1A7033AP | IC RESET       | KIA7033AP                 | 1    |
| 26 | Q01   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 27 | Q02   | TZTA1266Y- | TR             | KTA1266Y- (AUTO)(1015Y)   | 1    |
| 28 | Q03   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 29 | Q04   | TZTC3198GR | TR             | KTC3198GR (1815GR)        | 1    |
| 30 | Q05   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 31 | Q06   | TZTC3198GR | TR             | KTC3198GR (1815GR)        | 1    |
| 32 | Q07   | TZTC3198GR | TR             | KTC3198GR (1815GR)        | 1    |
| 33 | Q08   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 34 | Q09   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 35 | Q10   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 36 | Q11   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 37 | Q12   | TZRC106M-- | TR             | KRC106M(AUTO)             | 1    |
| 38 | RA1   | RA-88X104J | R ARRAY        | 8P(7) 1/8 100K OHM J      | 1    |
| 39 | RA2   | RA-87X104J | R ARRAY        | 7P(6) 1/8 100K OHM J      | 1    |
| 40 | RA3   | RA-88X104J | R ARRAY        | 8P(7) 1/8 100K OHM J      | 1    |
| 41 | BOARD | 3514331200 | PCB MAIN       | M266                      | 1    |
| 42 | C01   | CCZF1H104Z | C CERA         | HIKF 50V 0.1MF Z AXIAL    | 1    |
| 43 | C02   | CCZF1H104Z | C CERA         | HIKF 50V 0.1MF Z AXIAL    | 1    |
| 44 | C03   | CCZF1H104Z | C CERA         | HIKF 50V 0.1MF Z AXIAL    | 1    |
| 45 | C04   | CCZB1H102K | C CERA         | 50V B 1000PF K (AXIAL)    | 1    |

| NO | LOC | PART CODE  | NAME        | SPECIFICATION          | Q'TY |
|----|-----|------------|-------------|------------------------|------|
| 46 | C05 | CCZB1H102K | C CERA      | 50V B 1000PF K (AXIAL) | 1    |
| 47 | C06 | CCZF1H104Z | C CERA      | HIKF 50V 0.1MF Z AXIAL | 1    |
| 48 | C07 | CCZB1H102K | C CERA      | 50V B 1000PF K (AXIAL) | 1    |
| 49 | C08 | CCZB1H102K | C CERA      | 50V B 1000PF K (AXIAL) | 1    |
| 50 | C09 | CCZF1H104Z | C CERA      | HIKF 50V 0.1MF Z AXIAL | 1    |
| 51 | C10 | CCZB1H102K | C CERA      | 50V B 1000PF K (AXIAL) | 1    |
| 52 | C11 | CCZB1H102K | C CERA      | 50V B 1000PF K (AXIAL) | 1    |
| 53 | C12 | CCZF1H104Z | C CERA      | HIKF 50V 0.1MF Z AXIAL | 1    |
| 54 | C13 | CCZF1H104Z | C CERA      | HIKF 50V 0.1MF Z AXIAL | 1    |
| 55 | C14 | CCZF1H104Z | C CERA      | HIKF 50V 0.1MF Z AXIAL | 1    |
| 56 | D01 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 57 | D02 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 58 | D03 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 59 | D04 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 60 | D05 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 61 | D06 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 62 | D07 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 63 | D08 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 64 | D09 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 65 | D10 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 66 | D11 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 67 | D12 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 68 | D13 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 69 | D14 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 70 | D15 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 71 | D16 | DZN4148--- | DIODE       | 1N4148 AUTO 52MM       | 1    |
| 72 | D17 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 73 | D18 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 74 | D19 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 75 | D20 | DZN4004A-- | DIODE       | KN4004A AUTO 52MM      | 1    |
| 76 | J01 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 77 | J02 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 78 | J03 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 79 | J04 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 80 | J05 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 81 | J06 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 82 | J07 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 83 | J08 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 84 | J09 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 85 | J10 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 86 | J11 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 87 | J12 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 88 | J13 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 89 | J14 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |
| 90 | J15 | 85801052GY | WIRE COPPER | 1/0.52 TIN COATING     | 1    |



| NO  | LOC | PART CODE  | NAME          | SPECIFICATION       | Q'TY |
|-----|-----|------------|---------------|---------------------|------|
| 91  | J16 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 92  | J17 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 93  | J18 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 94  | J19 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 95  | J20 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 96  | J21 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 97  | J22 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 98  | J23 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 99  | J24 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 100 | J25 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 101 | J26 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 102 | J27 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 103 | J28 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 104 | J29 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 105 | J30 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 106 | J31 | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING  | 1    |
| 107 | R01 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 108 | R02 | RD-4Z689J- | R CARBON FILM | 1/4 6.8 OHM J       | 1    |
| 109 | R03 | RD-AZ103J- | R CARBON FILM | 1/6 10K OHM J       | 1    |
| 110 | R04 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 111 | R06 | RD-AZ473J- | R CARBON FILM | 1/6 47K OHM J       | 1    |
| 112 | R07 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 113 | R08 | RN-4Z1203F | R METAL FILM  | 1/4 120K OHM F      | 1    |
| 114 | R09 | RD-AZ473J- | R CARBON FILM | 1/6 47K OHM J       | 1    |
| 115 | R10 | RD-AZ105J- | R CARBON FILM | 1/6 1M OHM J        | 1    |
| 116 | R11 | RN-4Z1002F | R METAL FILM  | 1/4 10K OHM F       | 1    |
| 117 | R12 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 118 | R13 | RD-AZ103J- | R CARBON FILM | 1/6 10K OHM J       | 1    |
| 119 | R14 | RD-AZ472J- | R CARBON FILM | 1/6 4.7K OHM J      | 1    |
| 120 | R15 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 121 | R16 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 122 | R17 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 123 | R18 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 124 | R19 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 125 | R20 | RD-AZ104J- | R CARBON FILM | 1/6 100K OHM J      | 1    |
| 126 | R21 | RD-AZ472J- | R CARBON FILM | 1/6 4.7K OHM J      | 1    |
| 127 | R22 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 128 | R23 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 129 | R24 | RD-AZ472J- | R CARBON FILM | 1/6 4.7K OHM J      | 1    |
| 130 | R25 | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J        | 1    |
| 131 | R26 | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL | 1    |
| 132 | R27 | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL | 1    |
| 133 | R28 | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL | 1    |
| 134 | R29 | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL | 1    |
| 135 | R30 | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL | 1    |

| NO  | LOC   | PART CODE  | NAME          | SPECIFICATION          | Q'TY |
|-----|-------|------------|---------------|------------------------|------|
| 136 | R31   | RD-2Z270JS | R CARBON FILM | 1/2 27 OHM J SMALL     | 1    |
| 137 | R32   | RD-2Z201JS | R CARBON FILM | 1/2 200 OHM J SMALL    | 1    |
| 138 | R33   | RD-AZ102J- | R CARBON FILM | 1/6 1K OHM J           | 1    |
| 139 | ZD1   | DZUZ3R9BSB | DIODE ZENER   | UZ-3.9BSB(3.92-4.14)   | 1    |
| 140 | ZD2   | DZUZ24BSB- | DIODE ZENER   | UZ-24BSB(22.75-23.73V) | 1    |
| 141 | ZD3   | DZUZ5R6BSB | DIODE ZENER   | UZ-5.6BSB(5.46-5.70V)  | 1    |
| 142 | CN101 | 4CW215RBD0 | CONN WAFER    | HLEM15R-1              | 1    |
| 143 | SW109 | 5S10302005 | SW ROTARY     | EC12E24204A8           | 1    |
| 144 | WF1   | WSJ-159007 | WIRE FLAT     | 15/90 WH C             | 1    |
| 145 | SW101 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 146 | SW102 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 147 | SW103 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 148 | SW104 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 149 | SW105 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 150 | SW106 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 151 | SW107 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 152 | SW108 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 153 | SW110 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 154 | SW111 | 5S50101Z93 | SW TACT       | KPT-1115AM             | 1    |
| 155 | BOARD | 3514331300 | PCB SUB       | M267                   | 1    |
| 156 | J101  | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING     | 1    |
| 157 | J102  | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING     | 1    |
| 158 | J103  | 85801052GY | WIRE COPPER   | 1/0.52 TIN COATING     | 1    |